## **Appendix B2 – System/Component Cause Codes**

# FLUIDIZED BED COMBUSTION UNITS INDEX TO SYSTEM/COMPONENT CAUSE CODES

(Unit Codes 650-699)

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Bed Material Preparation System (FBC)	0160-0174	B-FB-4		
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	Cause Code		
STEAM TURBINE	_Ranges	Page No.	
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#### **BOILER**

This set of codes contains the following:

- Boiler.
- Boiler internals (tubes, refractory, supports, etc.).
- All the fuel handling, storage fuel preparation, and burning equipment.
- The forced/induced draft air system.
- Slag and ash removal except for particulate and gas cleanup. These latter items are covered under pollution control equipment.
- The main steam and reheat steam systems up to but not including the turbine stop or isolation valves.
- The feedwater system downstream of the final valve prior to entry into the economizer or boiler.
- Boiler blowdown systems.
- The startup bypass system including drains up to the heaters or condenser.
- Boiler water chemistry problems not due to problems in the condensate/feedwater system, the chemical addition system, or the demineralizer/polisher system.
- The instruments and controls associated with the above equipment.

#### **Boiler Fuel Supply to Bunker**

#### **Coal Handling Equipment up Through Bunkers**

0010	Thaw shed failure or fire
0020	Coal car dumpers, shakers, and unloaders
0022	Unloading/receiving hopper (train/truck)
0024	Rotary plow
0026	Dust suppression system
0028	Dust collection system
0030	Coal conveyors and feeders
0035	Metal detector/collector (including magnetic separator)
0040	Coal elevators
0050	Coal storage fires
0060	Coal crushers including motors
0070	Coal samplers
0075	Storage silos/hoppers
0800	Stackers/reclaimers
0084	Coal conveyor scales-storage coal pile
0085	Bunker feeder coal scales
0090	Bunker fires
0095	Bunker flow problems
0100	Bunker gates
0105	Bunker structures
0106	Coal drying system
0107	Screen (prior to bunkers)
0110	Other coal fuel supply problems up through bunkers
0125	Coal crusher dryer hammers
0126	Coal crusher lube oil system
0127	Other coal crusher dryer problems

#### Solid Fuel Feed Equipment from Bunkers to Boiler (FBC only)

0111	Solid fuel feeder conveyors
0112	Solid fuel feed tanks/hoppers
0113	Solid fuel tank/hopper fires
0114	Solid fuel volumetric feeder
0115	Solid fuel gravimetric feeder
0116	Solid fuel feeder motors
0117	Solid fuel pneumatic transport system including piping and valves
0118	Solid fuel drying system including screens
0119	Solid fuel crushers
0120	Solid fuel crusher motors
0121	Other solid fuel feed problems
0129	Other coal processing system problems

## Sorbent Supply (FBC only)

#### Sorbent Handling System up Through Bunkers (FBC only)

0130	Sorbent handling tanks/hoppers
0131	Sorbent handling conveyors
0132	Sorbent handling feeders
0133	Sorbent handling feeder motors
0134	Sorbent handling crushers
0135	Sorbent handling crusher motors
0136	Sorbent handling blowers/fans
0137	Sorbent handling blower/fan motors
0138	Sorbent handling baghouse
0139	Sorbent handling drying equipment
0140	Sorbent handling screens
0141	Other sorbent handling equipment problems

## Sorbent Feed Equipment from Bunkers to Boiler (FBC only)

0150	Sorbent feed conveyors
0151	Sorbent feed tanks/hoppers
0152	Sorbent feed volumetric feeder
0153	Sorbent feed gravimetric feeder
0154	Sorbent feed feeder motors
0155	Sorbent feed pneumatic transport system including piping and valves
0156	Other sorbent feed problems

## **Bed Material Preparation System (FBC only)**

0160	Bed material tanks/hoppers
0162	Bed material conveyors
0163	Bed material feeders
0164	Bed material feeder motors
0165	Bed material crushers
0166	Bed material crusher motors
0167	Bed material screens
0168	Bed material blowers/fans
0169	Bed material blower/fan motors
0170	Bed material cyclone

## **Bed Material Preparation System (FBC only) (continued)**

0171	Bed material baghouse
0172	Bed material drying equipment
0173	Bed material pneumatic transport system including piping and valves
0174	Other bed material handling equipment

## **Boiler Fuel Supply from Bunkers to Boiler**

#### **Pulverizers, Primary Air Fans, and Associated Ducts**

0200	Pulverizer exhauster fan (for indirect firing)
0205	Pulverizer exhauster fan drive
0210	Pulverizer heater (for indirect firing)
0220	Pulverizer system cyclone separator
0230	Pulverizer bag filter
0240	Pulverized coal bin
0250	Pulverizer feeders
0253	Pulverizer feeder motor
0255	Pulverizer feeder coal scales
0256	Seal air system (air to pulverizers)
0260	Primary air fan
0262	Primary air fan lube oil system
0263	Primary air fan drives
0264	Other primary air fan problems
0265	Primary air heater
0266	Primary air heater fouling
0267	Primary air flow instrumentation
0270	Primary air duct and dampers
0280	Pulverizer fires
0290	Pulverizer reduced capacity due to wear
0300	Pulverizer motors and drives
0310	Pulverizer mills
0312	Pulverizer classifiers
0313	Pulverizer trunnion seals
0314	Pulverizer mill ball charger hopper (ball mills only)
0315	Pulverizer coal level controls
0320	Foreign object in mill
0325	Pulverizer skidding
0330	Pulverizer coal leak (pulverizer only)
0331	Pulverizer system coal leaks (other than pulverizers, see code 0330)
0335	Pulverizer lube oil system
0338	Pulverizer control systems (temperature and pressure)
0340	Other pulverizer problems
0344	Pulverizer inspection
0345	Pulverizer overhaul
0346	Pulverizer pyrite removal system
0350	Pulverized fuel and air piping (from pulverizer to wind box)
	(see code 0898 for pulverizer reject system problems)

#### **Burners**

0358	Oil burner piping and valves
0359	Gas burner piping and valves
0360	Burners
0361	Burner orifices
0362	Burner tilts
0365	Bed warmup burners (FBC only)
0366	Duct burners (FBC only)
0370	Burner instruments and controls (except light-off)
0375	Burner instruments and controls (FBC light-off system)
0380	Light-off (igniter) systems (including fuel supply)
0385	Igniters
0390	Burner wind boxes and dampers
0400	Burner wind box fires
0410	Other burner problems

## Cyclone

0415	Cyclone feeders
0420	Cyclone crusher
0425	Cyclone dampers
0426	Cyclone air ducts
0430	Cyclone furnace
0435	Other cyclone problems

## Oil and Gas Systems (except light-off)

0440	Fuel oil pumps (general)
0441	Fuel oil pumps (burner supply)
0442	Fuel oil pumps (forwarding/transfer)
0443	Fuel oil (burner supply) pump drives
0444	Fuel oil (forwarding/transfer) pump drives
0450	Fuel oil heaters
0460	Fuel oil atomizers
0470	Oil and gas fires
0475	Fuel lance (FBC only)
0480	Other oil and gas fuel supply problems (see codes 0360-0410 for burner problems)

## **Boiler Piping System**

#### **Main Steam**

0500	Main steam piping up to turbine stop valves
0510	Main steam relief/safety valves
0520	Other main steam valves (including vent and drain valves but not including the turbine stop valves)
0530	Other main steam system problems

#### **Cold and Hot Reheat Steam**

0540	Hot reheat steam piping up to turbine stop valves
0541	Cold reheat steam piping up to boiler
0550	Reheat steam relief/safety valves
0560	Other hot reheat steam valves (not including turbine stop or intercept valves)
0561	Other cold reheat steam valves (not including turbine stop or intercept valves)
0570	Other reheat steam problems

#### **Desuperheaters/Attemperators**

0580	Desuperheater/attemperator piping
0590	Desuperheater/attemperator valves
0600	Desuperheater/attemperator spray nozzles
0610	Desuperheater/attemperator drums
0620	Other desuperheater/attemperator problems

#### **Startup Bypass**

0630	Startup bypass system piping (including drain lines up to heaters or condenser)
0640	Startup bypass system valves
0650	Startup bypass tanks or flash tanks
0655	Steam by-pass system instrumentation and controls
0660	Other startup bypass system problems

#### **Feedwater and Blowdown**

06/0	Feedwater piping downstream of feedwater regulating valve
0680	Feedwater valves (not feedwater regulating valve)
0690	Other feedwater problems downstream of feedwater regulating valve (use codes 3401 to 3499 for remainder of feedwater system)
0700	Blowdown system valves
0710	Blowdown system piping
0720	Blowdown system controls /instrumentation
0730	Other blowdown system problems

#### **Boiler Recirculation**

0740	Boiler recirculation pumps
0741	Boiler recirculation pumps - motors
0750	Boiler recirculation piping (including downcomers)
0760	Boiler recirculation valves
0770	Other boiler recirculation problems

#### Miscellaneous (Piping)

0775	Economizer piping
0780	Headers between tube bundles
0782	Headers and caps
0790	Pipe hangers, brackets, supports (general)
0799	Other miscellaneous piping system problems

## **Boiler Internals and Structures**

0800	Drums and drum internals (single drum)
0810	Boiler supports and structures (use code 1320 for tube supports)
0811	Convection pass enclosure (FBC only)
0812	Distribution plate (FBC only)
0813	Lower furnace (in-bed) tube supports (FBC only)
0814	In-bed bubble caps (FBC only)
0820	Casing
0830	Doors
0840	Refractory and insulation
0845	Windbox expansion joints
0846	Convection pass expansion joints (FBC only)
0847	Other expansion joints
0850	Other internal or structural problems
0855	Drum relief/safety valves (single drum)
0859	Tube external fins/membranes

## Slag and Ash Removal

0860	Soot blowers - air (see code 3844 for air delivery system)
0870	Soot blowers - steam
0871	Soot blowers - sonic
0872	Soot blowers - water
0873	Soot blower drives
0876	Soot blower controls
0880	Fly ash Removal System (not precipitators, scrubbers, mechanical collectors, or baghouses)
0885	Fly ash Removal System – wet transport
0890	Bottom ash systems (wet or dry)
0891	Bottom ash hoppers (including gates)
0892	Bottom ash clinker grinders
0893	Bottom ash water pumps and motors
0894	Bottom ash piping and valves
0895	Ashpit trouble
0896	Bottom ash dewatering bin system, instruments and controls
0897	Bottom ash rotary (drag chain type) conveyor and motor
0898	Bottom ash pyrite hopper (pulverizer reject) system
0899	Bottom ash controls and instrumentation
0900	Slag-tap (cyclone furnace)
0910	Slag-tap (other than cyclone furnace)
0920	Other slag and ash removal problems
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## **Bed Material Removal System**

0930	Bed material coolers
0931	Bed material transport piping/valves
0932	Bed material transport tanks/hoppers
0933	Bed material fans/blowers
0934	Bed material fan/blower motors
0935	Bed material disposal conditioner
0936	Bed material conveyors
0937	Bed material mechanical separators and baghouse
0950	Other bed material system problems

#### **Bed Solids Recirculation**

0951	Char reinjection feeders
0952	Char reinjection piping/valves
0953	Char reinjection controls
0959	Other char reinjection equipment problems
0960	Char transport piping and valves
0961	Char transfer tanks/hoppers
0962	Char conditioner
0969	Other char equipment problems
0970	Flue gas-solids separator
0971	Flue gas-solids separator piping and valves
0972	Flue gas-solids separator controls
0973	Flue gas-solids separator refractory
0980	High pressure loop seal recirculation fans/blowers
0981	High pressure loop seal recirculation fan/blower motors
0982	High pressure loop seal recirculation fan/blower controls
0989	Other bed solids recirculation problems

#### **External Fluidized Bed Heat Exchanger**

0990	Refractory
0991	Tube leaks
0992	Tube supports
0999	Other heat exchanger problems

Waterwall (Furnace wall)

1000

<u>Boiler Tube Leaks</u> (use code 0859 for tube/membrane failures)

±000	rate man (rainate man)
1005	Generating tubes between steam drum and mud drum
1006	In-bed reheat tubes (FBC only - includes external heat exchangers)
1010	Cyclone furnace (in cyclone area only)
1020	Convection pass wall (water tubes only)
1030	Boiler screen, wing wall, or slag screen (water tubes only)
1035	Platen superheater
1040	First superheater
1045	In-bed superheater tubes (FBC only - includes external heat exchangers)
1050	Second superheater
1055	External superheater link tubing
1060	First reheater
1070	Second reheater
1075	External reheater link tubing
1080	Economizer
1085	In-bed evaporative tubes (FBC only - includes external heat exchangers)
1090	Other boiler tube leaks

#### **Boiler Tube Fireside Slagging or Fouling**

(use codes 0860 and 0870 for fouling or slagging due to unavailability of soot blowers or their air or steam supply)

1100	Waterwall (Furnace wall)
1105	Generating tubes between steam drum and mud drum
1110	Cyclone Furnace (in cyclone area only)
1120	Convection Pass Wall
1130	Boiler screen, wing wall, or slag screen (water tubes only)
1140	First superheater
1150	Second superheater
1160	First reheater
1170	Second reheater
1180	Economizer
1190	Other tube slagging or fouling
1191	Bed agglomeration (FBC only)
1200	Operation at reduced power to avoid slagging or fouling (use codes 1100 to 1190 to report power reductions for slag accumulation or slag removal)

#### Miscellaneous Boiler Tube Problems

1300	Water side fouling
1305	Fireside cleaning (requires a full outage) Use code 1200 for cleanings that cause deratings.
1310	Water side cleaning (acid cleaning)
1320	Tube supports/attachments
1330	Slag fall damage
1340	Tube modifications (including addition and removal of tubes)
1350	Other miscellaneous boiler tube problems
1360	Boiler drains system

#### **Boiler Air and Gas Systems**

(excluding burner pipes, wind boxes, primary air, or pulverize exhausters)

#### **Air Supply**

4 400	- 1100 *
1400	Forced draft fans*
1401	Forced draft fan dampers
1407	Forced draft fan lubrication system*
1410	Forced draft fan motors*
1411	Forced draft fan motors - variable speed*
1412	Forced draft fan drives (other than motor)*
1413	Forced draft fan couplings
1415	Forced draft fan controls*
1420	Other forced draft fan problems*
1421	Secondary air fans/blowers
1422	Secondary air fan/blower motors - single speed
1423	Secondary air fan/blower motors - variable speed
1424	Secondary air fan/blower controls
1430	Air supply ducts from FD fan
1431	Air supply dampers from FD fan
1432	Air supply duct expansion joints
1440	Air supply dampers
1450	Other air supply problems
1451	Fluidized Air Fan (FBC Only)

<sup>\*</sup>For FBC units, this is the same as primary air fans and their motors.

#### **Flue Gas**

1455	Induced draft fans
1456	Induced draft fan dampers
1457	Induced draft fan lubrication systems
1460	Induced draft fan fouling
1470	Induced draft fan motors and drives
1471	Induced draft fan motors - variable speed
1472	Inducted draft fan coupling
1475	Induced draft fan controls
1476	Induced draft fan speed changer
1480	Other induced draft fan problems
1487	Air heater (tubular)
1488	Air heater (regenerative)
1489	Air heater (heat pipe, plate-type)
1492	Air heater fouling (tubular)
1493	Air heater fouling (regenerative)
1495	Other air heater fouling (heat pipe, plate-type)
1500	Air heater soot blowers
1510	Flue gas ducts (except recirculation)
1512	Flue gas expansion joints
1520	Flue gas dampers (except recirculation)
1530	Other flue gas problems

#### Flue Gas Recirculation

1535	Flue gas recirculating fan
1536	Flue gas recirculating fan dampers
1537	Flue gas recirculating fan lubrication systems
1540	Flue gas recirculation fan fouling
1550	Flue gas recirculation fan motors
1555	Flue gas recirculation fan controls
1560	Other flue gas recirculation fan problems
1570	Flue gas recirculation ducts
1572	Flue gas recirculation duct expansion joints
1580	Flue gas recirculation dampers

#### Miscellaneous (Boiler Air and Gas Systems)

1590	Stacks (use code 8430 for stack problems due to pollution control equipment)
1591	Stack damper and linkage
1592	Stack damper linkage motor
1599	Other miscellaneous boiler air and gas system problems

#### **Boiler Control Systems**

(including instruments that input to the controls)

1700	Feedwater controls (report local controls – feedwater pump, feedwater regulator valve, etc., – with component or system)		
1710	Combustion/steam condition controls (report local controls –burners, pulverizers, etc., – with component or system)		
1720	Desuperheater/attemperator controls		
1730	Boiler explosion or implosion		
1740	Gage glasses		
1741	Furnace and water gauge television auxiliary system		
1750	Burner management system		
1760	Feedwater instrumentation (not local controls)		
1761	Combustion /Steam condition instrumentation (not local controls)		
1762	Desuperheater/attemperator instrumentation (not local controls)		
1799	Other boiler instrumentation and control problems		
1800	Boiler Overhaul and Inspections  Major boiler overhaul (720 hours or longer) (use for non-specific overhaul only; see page B-FS-2)		
1801	Minor boiler overhaul (less than 720 hours) (use for non-specific overhaul only; see page B-FS-2)		
1810	Other boiler inspections		
1811	Boiler Inspections – problem identification/investigation		
1812	Boiler Inspections – scheduled or routine		
1820	Chemical cleaning/steam blows		
	Boiler Water Condition		
1850	Boiler water condition (not feedwater water quality)		
Boiler Design Limitations			
1900 1910	Improper balance between tube sections not due to fouling or plugging Inadequate air not due to equipment problems		

## Miscellaneous (Boiler)

(use more specific codes – other slagging and fouling problems, other control problems, etc. – whenever possible. Describe miscellaneous problems in the verbal description.)

1980	Boiler safety valve test
1990	Boiler performance testing (use code 9999 for total unit performance testing)
1999	Boiler, miscellaneous

## **BALANCE OF PLANT**

## **Condensing System**

#### **Condenser Tubes**

Condenser tube leaks
Condenser tube fouling shell side
Condenser tube fouling tube side
Condenser tube and water box cleaning (including circulating water flow reversal)
Air-cooled condenser tubes
Air-cooled condenser pumps
Air-cooled condenser fans
Air-cooled condenser fan motors
Other Air-cooled condenser problems
Other condenser tube casing or shell and internal problems

#### **Condenser Casing or Shell and Internals**

3120	Tube sheets
3121	Expansion joint
3122	Gaskets and seals
3123	Hot well
3124	Tube sheet fouling
3129	Other condenser casing or shell and internal problems

## **Vacuum Equipment**

3130	Air ejectors
3131	Air ejector piping and valves
3132	Inter and after condensers
3133	Vacuum pumps
3134	Vacuum pump piping and valves
3135	Vacuum pump motor and auxiliaries
3139	Other air extraction system problems - general
3149	Loss of vacuum not attributable to a particular component such as air ejectors or valves; or, high
	back pressure not attributable to high circulating water temperature, or vacuum losses from a
	known cause.

#### **Condenser Controls**

3150	Hot well level controls
3151	Vacuum pump and air ejector controls
3152	Air-cooled condenser controls
3159	Other condensing system controls and instruments

#### **Miscellaneous (Condensing System)**

3170	Condenser inspection (use code 3110 to report looking for tube leaks)
3171	Air-cooled condenser inspections
3180	Major condenser overhaul
3185	Water side cathodic protection
3186	Auxiliary condenser and associated equipment
3190	Air leakage (for losses not attributable to previously noted equipment related codes)
3199	Other miscellaneous condensing system problems

## **Circulating Water Systems**

3210	Circulating water pumps
3211	Circulating water pump motors
3220	Circulating water piping
3221	Circulating water piping fouling
3230	Circulating water valves
3231	Waterbox
3232	Condenser tube cleaning system including debris filter
3233	Circulating water priming system
3235	Cooling tower booster pump
3236	Cooling tower booster motor
3238	Cooling tower fan motors
3239	Cooling tower fan motors - variable speed
3240	Cooling tower fans
3241	Cooling tower efficiency below design
3242	Cooling tower fill damage
3243	Cooling tower icing
3244	Cooling tower fires
3245	Other cooling tower problems
3246	Cooling tower fouling
3247	Cooling tower instrumentation
3250	Circulating water system instruments and controls
3260	Traveling screens
3261	Traveling screen fouling
3269	Circulating water biological conditions (ie, zebra mussels)
3270	Intake system problems other than traveling screens
3271	Intake grating fouling
3272	Circulating water screenwash system
3273	Debris in circulating water from outside sources (leaves, mud, etc.)
3274	Ice blockages at intake structures including frazil ice, sheets, blocks of ice, etc.
3280	High circulating water temperature (not due to season, tower efficiency below design, or other listed
	equipment problem)
3281	Circulating water tempering system
3282	Circulating water cooling ponds
3285	Circulating water chemistry
	, ,

#### Waste Water (zero discharge) Systems

3290	Waste water (zero discharge) taks, pumps and motors
3291	Waste water (zero discharge) system fouling
3292	Waste water (zero discharge) piping
3293	Waste water (zero discharge) valves
3294	Waste water (zero discharge) controls and instrumentation
3295	Other waste water (zero discharge) problems
3299	Other circulating water system problems

#### **Condensate System**

#### **Pumps, Piping, and Valves**

2200	Carala and a sala and a sala and a
3300	Condensate water pre-treatment
3310	Condensate/hotwell pumps
3311	Condensate/hotwell pump motor
3312	Condensate booster pump
3313	Condensate booster pump motor
3314	Condensate booster pump motor - variable speed
3315	Condensate booster pump drive (other than 3313 and 3314)
3320	Condensate piping
3330	Condensate valves

#### **Low/Intermediate Pressure Heater and Deaerators**

3339	LP heater head leaks
3340	LP heater tube leaks
3341	Other LP heater – general
3342	IP heater tube leaks
3343	Other IP heater – general
3344	Deaerator (including level control)
3345	IP heater head leaks

#### **Polishers/Chemical Addition**

3350	Condensate polishing and filtering systems
3351	Chemical addition systems
3352	Feedwater chemistry (not specific to condenser, polishers, or chemical addition)

#### Miscellaneous (Condensate System)

3360	Condensate makeup and return (including storage tanks)
3370	Condensate system controls and instrumentation (not hotwell level, heater level, or deaerator level
	controls: see codes 3150-3159, 3344, 3502.
3380	Condensate coolers
3399	Other miscellaneous condensate system problems

#### **Feedwater System**

(excluding extraction or drain systems)

3401	Startup feedwater pump
3402	Startup feedwater pump drives - all types
3407	Feedwater pump suction screens
3408	Feedwater pump drive – local controls
3409	Feedwater pump drive motor - variable speed
3410	Feedwater pump
3411	Feedwater pump drive - motor
3412	Feedwater pump drive - steam turbine
3413	Feedwater pump coupling and drive shaft
3414	Feedwater pump local controls
3415	Feedwater pump/drive lube oil system

## Feedwater System (continued)

3416	Other feedwater pump problems
3417	Feedwater pump drive - main shaft
3418	Feedwater pump drive - other
3419	Feedwater pump drive - gear
3420	Feedwater piping and supports
3430	Feedwater regulating (boiler level control) valve
3431	Other feedwater valves
3439	HP heater head leaks
3440	High pressure heater tube leaks
3441	Other high pressure heater problems (see condensate system for LP and IP heater codes)
3451	Feedwater booster pump suction screens
3452	Feedwater booster pump drive - local controls
3453	Feedwater booster pump drive motor - variable speed
3454	Feedwater booster pump
3455	Feedwater booster pump drive - motor
3456	Feedwater booster pump drive - steam turbine
3457	Feedwater booster pump coupling and drive shaft
3458	Feedwater booster pump local controls
3459	Feedwater booster pump/drive lube oil system
3460	Other feedwater booster pump problems
3461	Feedwater booster pump drive - main shaft
3462	Feedwater booster pump drive - other
3463	Feedwater booster pump drive - gear
3499	Other feedwater system problems
	<u>Heater Drain Systems</u>
3501	Heater drain pumps
3502	Heater level control
3503	Heater drain piping
3504	Heater drain valves
3505	Heater drain pump drive
3509	Other heater drain system problems
	Care results are respectively
	Extraction Steam
	<u>Extraction Steam</u>
3520	HP Extraction steam piping
3521	HP Extraction steam valves
3522	HP Extraction steam instruments and controls
3529	Other HP extraction steam system problems
3530	IP Extraction steam piping
3531	IP Extraction steam valves
3532	IP Extraction steam instruments and controls
3539	Other IP extraction steam system problems
3540	LP Extraction steam piping
3541	LP Extraction steam valves
3542	LP Extraction steam instruments and controls
3549	Other LP extraction steam system problems

#### **Electrical**

	<u>Electrical</u>
3600	Switchyard transformers and associated cooling systems – external (OMC)
3601	Switchyard transformers and associated cooling systems – external (not OMC)
3610	Switchyard circuit breakers – external (not OMC)
3611	Switchyard circuit breakers – external (OMC)
3612	Switchyard system protection devices – external (OMC)
3613	Switchyard system protection devices – external (not OMC)
3618	Other switchyard equipment – external (not OMC)
3619	Other switchyard equipment – external (OMC)  Main transformer
3620 3621	Unit auxiliaries transformer
3622	Station service startup transformer
3623	Auxiliary generators
3624	Auxiliary generator voltage supply system
3629	Other switchyard or high voltage system problems - external
3630	400-700-volt transformers
3631	400-700-volt circuit breakers
3632	400-700-volt conductors and buses
3633	400-700-volt insulators
3634	400-700-volt protection devices
3639	Other 400-700-volt problems
3640	AC instrument power transformers
3641	AC Circuit breakers
3642	AC Conductors and buses
3643	AC Inverters
3644	AC Protection devices
3649	Other AC instrument power problems
3650	DC instrument power battery chargers
3651	DC circuit breakers
3652	DC conductors and buses
3653	DC protection devices
3659	Other DC power problems
3660	4000-7000-volt transformers
3661	4000-7000-volt circuit breakers
3662	4000-7000-volt conductors and buses
3663	4000-7000-volt insulators
3664	4000-7000-volt protection devices
3669	Other 4000-7000-volt problems
3670	12-15kV transformers
3671	12-15kV circuit breakers
3672	12-15kV conductors and buses
3673	12-15kV insulators
3674	12-15kV protection devices
3679	Other 12-15kV problems
3680	other voltage transformers
3681	other voltage circuit breakers
3682	other voltage conductors and buses
3683	other voltage insulators
3684	other voltage protection devices
3689	Other voltage problems
3690	Station Service Power Distribution System, General
	2.

## **Power Station Switchyard**

3700	Power Station switchyard (non generating unit equipment)
3710	Transmission line (connected to powerhouse switchyard to 1st Substation)
3720	Transmission equipment at the 1st substation) (see code 9300 if applicable)
3730	Transmission equipment beyond the 1st substation (see code 9300 if applicable)

#### **Auxiliary Systems**

#### **Open Cooling Water System**

3800	Open cooling water pumps and motors
3801	Open cooling water piping
3802	Open cooling water valves
3803	Open cooling water heat exchangers
3804	Open cooling water system fouling
3805	Open cooling water system instrumentation
3806	Open cooling water strainer
3809	Other open cooling water problems

#### **Service Water (Open System)**

3810	Service water pumps and motors
3811	Service water piping
3812	Service water valves
3813	Service water heat exchangers
3814	Service water system fouling
3815	Service water strainer
3819	Other service water problems

#### **Closed Cooling Water Systems**

3820	Closed cooling water pumps and motors
3821	Closed cooling water piping
3822	Closed cooling water valves
3823	Closed cooling water heat exchangers
3824	Closed cooling water system fouling
3825	Closed cooling water instrumentation
3826	Closed cooling water strainer
3829	Other closed cooling water system problems

#### **Auxiliary Steam**

3830	Auxiliary boiler
3831	Auxiliary steam piping
3832	Auxiliary steam valves
3833	Auxiliary steam controls and instruments
3834	Auxiliary boiler tube leaks
3835	Auxiliary boiler burner management system
3836	Steam transfer to other unit
3839	Other auxiliary steam problems (also see extraction steam codes 3520 to 3529; startup bypass codes
	0630 to 0660; and soot blower steam code 0870)

#### **Service Air**

3840	Service air compressors
3841	Service air piping
3842	Service air valves
3843	Service air dryers
3844	Soot blowing air compressor and system
3849	Other service air problems

#### **Instrument Air**

3850	Instrument air compressors
3851	Instrument air piping
3852	Instrument air valves
3853	Instrument air dryers
3854	N <sub>2</sub> backup to instrument air
3859	Other instrument air problems

#### **Fire Protection System**

3860	Fire protection system pumps
3861	Fire protection system piping
3862	Fire protection system valves
3863	Fire protection system fouling
3864	Fire protection system instrumentation and controls
3869	Other fire protection system problems

#### **Low-pressure Gas Compression System**

3870	Fuel Gas Compressor and Motors
3871	Fuel Gas Compressor Piping
3872	Fuel Gas Compressor Valves
3873	Fuel Gas Compressor Heat Exchangers
3874	Fuel Gas Compressor Controls and Instrumentation
3875	Fuel Gas Compressor Filters
3876	Fuel Gas Compressor Fire System
3879	Fuel Gas Compressor – Other

#### **Seal Air Fans**

3880	Seal air fan
3881	Seal air fan drive - motor
3882	Seal air control dampers and drives
3883	Seal air filters
3889	Other seal air fan problems

#### **Miscellaneous (Auxiliary Systems)**

3898	Miscellaneous plant auxiliary process and services instrumentation and controls
3899	Other miscellaneous auxiliary system problems

## Miscellaneous (Balance of Plant)

3950 3960 3970	Process computer Thermal derating (thermal efficiency losses in balance of plant when specific cause(s) unknown) Distributive Control System (DCS) – process computer
3971	DCS – data highway
3972	DCS – hardware problems (including card failure)
3973	DCS – internal and termination wiring
3974	DCS – logic problems
3975	DCS – upgrades
3979	Other DCS problems
3980	Programmable Logic Controller (PLC)
3981	PLC – data highway
3982	PLC – hardware problems (including card failure)
3983	PLC – internal and termination wiring
3984	PLC – logic problems
3985	PLC – upgrades
3989	Other PLC problems
3995	Powerhouse heating and ventilating systems
3996	Air conditioning systems – rooms and areas
3998	Balance of plant overhaul / outage
3999	Other miscellaneous balance of plant problems
3333	Other iniscendineous balance of plant problems

## **STEAM TURBINE**

Besides the turbine, this set includes the steam stop/control valves, turbine control system, and the turbine auxiliaries. The extraction steam codes are contained in the Balance of Plant set.

#### **High Pressure Turbine**

4000	Outer casing
4001	Inner casing
4009	Nozzle bolting
4010	Nozzles and nozzle blocks
4011	Diaphragms
4012	Buckets or blades
4013	Diaphragms unit and shroud type
4014	Bucket or blade fouling
4015	Wheels or spindles
4020	Shaft seals
4021	Dummy rings
4022	Gland rings
4030	Rotor shaft
4040	Bearings
4041	Thrust bearings
4099	Other high pressure turbine problems

## **Intermediate Pressure Turbine**

4100	Outer casing
4101	Inner casing
4109	Nozzle bolting
4110	Nozzles and nozzle blocks
4111	Diaphragms
4112	Buckets or blades
4113	Bucket or blade fouling
4115	Wheels or spindles
4120	Shaft seals
4121	Dummy rings
4122	Gland rings
4130	Rotor shaft
4140	Bearings
4141	Thrust bearings
4199	Other intermediate pressure turbine problems

## **Low Pressure Turbine**

4200	Outer casing
4201	Inner casing
4209	Nozzle bolting
4210	Nozzles and nozzle blocks
4211	Diaphragms
4212	Buckets or blades
4213	Bucket or blade fouling
4215	Wheels or spindles
4220	Shaft seals
4221	Dummy rings
4222	Gland rings
4230	Rotor shaft
4240	Bearings
4241	Thrust bearings
4250	Other low pressure turbine problems

## **Valves**

4260	Main stop valves
4261	Control valves
4262	Intercept valves
4263	Reheat stop valves
4264	Combined intercept valves
4265	Miscellaneous drain and vent valves
4266	Main stop valve testing
4267	Control valve testing
4268	Reheat/intercept valve testing
4269	Other turbine valves

## **Piping**

<u>Piping</u>		
4270 4279	Crossover or under piping Miscellaneous turbine piping	
	<u>Lube Oil</u>	
	(do not include bearing failures due to lube oil)	
4280	Lube oil pumps	
4281	Lube oil coolers	
4282	Lube oil conditioners	
4283	Lube oil system valves and piping	
4284	Lube oil pump drive	
4289	Other lube oil system problems	
	<u>Controls</u>	
4290	Hydraulic system pumps	
4291	Hydraulic system coolers	
4292	Hydraulic system filters	
4293	Hydraulic system pipes and valves	
4299 4300	Other hydraulic system problems  Turbine supervisory system (use codes 4290 to 4299 for hydraulic oil)	
4301	Turbine governing system	
4302	Turbine trip devices (including instruments)	
4303	Exhaust hood and spray controls	
4304	Automatic turbine control systems - mechanical	
4305	Automatic turbine control systems - mechanical - hydraulic	
4306	Automatic turbine control systems - electro-hydraulic - analog	
4307	Automatic turbine control systems - electro-hydraulic - digital	
4308 4309	Automatic turbine control systems - digital control and monitoring Other turbine instrument and control problems	
4310	Steam Turbine Control System - data highway	
4311	Steam Turbine Control System - hardware problems (including card failure)	
4312	Steam Turbine Control System - internal and termination wiring	
4313	Steam Turbine Control System - logic problems	
4314	Steam Turbine Control System - upgrades	
Miscellaneous (Steam Turbine)		
4400	Major turbine overhaul (720 hrs or longer) (use for non-specific overhaul only; see page B-FS-2)	
4401	Inspection	
4402	Minor turbine overhaul (less than 720 hrs) (use for non-specific overhaul only; see page B-FS-2)	
4410	Turning gear and motor	
4411 4412	Steam turbine gear box (single shaft configuration)	
4412 4415	Steam turbine clutch (single shaft configuration) Shaft coupling mechanism	
4420	Vibration of the turbine generator unit that cannot be attributed to a specific cause such as bearings	
4430	or blades (use this code for balance moves) Gland seal system	
4450 4450	Water induction	
4460	Turbine overspeed trip test	
4470	Differential expansion	
4490	Turbine performance testing (use code 9999 for total unit performance testing)	
4499	Other miscellaneous steam turbine problems	

## **GENERATOR**

This set of codes contains the generator, exciter, generator cooling systems, and generator controls. Note the main leads up to and includes the generator output breaker in this set of codes.

#### **Generator**

4500 4510 4511	Rotor windings Rotor collector rings Rotor, General
4512	4512 Retaining Rings
4520 4530	Stator windings, bushings, and terminals Stator core iron
4535 4535	Stator, General
4536	Generator Heaters
4540	Brushes and brush rigging
4550	Generator bearings and lube oil system
4551	Generator bearings
4552	Generator lube oil system
4555	Bearing cooling system
4560	Generator vibration (excluding vibration due to failed bearing and other components)
4570	Generator casing
4580	Generator end bells and bolting

#### **Exciter**

4600	Exciter drive - motor
4601	Exciter field rheostat
4602	Exciter commutator and brushes
4603	Solid state exciter element
4604	Exciter drive - shaft
4605	Exciter transformer
4609	Other exciter problems

#### **Cooling System**

(report failures caused by water leaks into generator as codes 4500, 4510, etc.)

4610	Hydrogen cooling system piping and valves
4611	Hydrogen coolers
4612	Hydrogen storage system
4613	Hydrogen seals
4619	Other hydrogen system problems
4620	Air cooling system
4630	Liquid cooling system
4640	Seal oil system and seals
4650	Other cooling system problems

#### **Controls**

4700	Generator voltage control
4710	Generator metering devices
4720	Generator synchronization equipment
4730	Generator current and potential transformers
4740	Emergency generator trip devices
4750	Other generator controls and metering problems

#### Miscellaneous (Generator)

4800	Generator main leads
4805	Generator Bus Duct Cooling System
4810	Generator output breaker
4830	Major overhaul (720 hrs or longer) (use for non-specific overhaul only; see page B-FS-2)
4831	Minor overhaul (less than 720 hrs.) (use for non-specific overhaul only; see page B-FS-2
4840	Inspection
4841	Generator doble testing
4842	Reactive and capability testing
4850	Core monitor alarm
4860	Generator neutral grounding equipment
4899	Other miscellaneous generator problems

#### POLLUTION CONTROL EQUIPMENT\*

Use this set of codes to report problems with flue gas desulphurization equipment and stack gas particulate removal equipment. If outages or deratings occur due to reasons other than equipment problems, use the set of codes for Regulatory, Safety, Environmental stack emission limits.

#### **Wet Scrubbers**

#### **Chemical Supply**

8000	Chemical feed storage, mill feeders, and conveyors
8002	Screw conveyors
8003	Bucket elevators
8006	Weigh feeders
8010	Crushers/mills
8020	Mill slurry tanks supply problems
8030	Classifiers
8040	Slurry transfer pumps and motors
8050	Chemical unavailability
8099	Other chemical supply problems

#### **Wet Scrubber**

8100	Scrubber/absorber tower or module
8110	Spray nozzles
8115	Disc scrubber throats
8120	Spray pumps and motors
8125	Scrubber recycle (liquid) pumps
8127	Scrubber recycle (liquid) pump motors
8130	Recirculation tanks including agitators
8140	Reaction tanks including agitators

8150	Tubes
8160	Mist eliminators/demisters and washdown
8199	Other scrubber problems

#### Piping, Ducting, Dampers, and Fans

8200	Piping
8210	Valves
8220	Strainers or filters
8225	Drain pots
8230	Ducting
8235	Demister
8240	Bypass dampers
8250	Dampers other than bypass
8260	Scrubber booster I.D. fan (fan specific to the scrubber)

\* Use code 9510 for outages or deratings required to install pollution control equipment. Use codes 9600 to 9650 only when the pollution control equipment problems are not responsible for exceeding emission limits.

#### Piping, Ducting, Dampers, and Fans (Continued)

8261	Scrubber booster I.D. fan drive
8262	Scrubber booster I.D. fan vibration (fan specific to the scrubber)
8264	Scrubber booster I.D. fan blades (fan specific to the scrubber)
8270	Scrubber booster F.D. fan (fan specific to the scrubber)
8271	Scrubber booster F.D. fan drive
8272	Scrubber booster F.D. fan vibration (fan specific to the scrubber)
8274	Scrubber booster F.D. fan blades (fan specific to the scrubber)
8280	Reagent feed piping
8290	Demister wash piping assembly
8299	Other piping, ducting, damper, and fan problems

#### **Waste Disposal and Recovery**

8300	Waste disposal/recovery tanks
8310	Waste disposal/recovery pumps
8320	Waste disposal ponds
8325	Ash disposal problems
8330	Dewatering equipment (thickener, centrifuge, etc.)
8335	Dryers
8340	Centrifuge/vacuum filter
8345	Calciners
8349	Other waste disposal and recovery problems
8399	Solids conveying and mixing system problems

#### **Miscellaneous (Wet Scrubbers)**

8400	Scrubber gas discharge reheaters - general
8402	Scrubber gas discharge reheaters - vibration
8404	Scrubber gas discharge reheaters - tube leaks
8406	Scrubber gas discharge reheaters - ducts

8410	Scrubber instruments and controls
0.20	
8415	Liquid level controls
8420	Heat tracer
8425	Miscellaneous mechanical failures
8426	Miscellaneous electrical failures
8430	Stack damage related to scrubber system
8440	Major overhaul
8450	Inspection
8460	Testing
8470	SO <sub>2</sub> monitor
8499	Other miscellaneous wet scrubber problems

#### **Dry Scrubbers**

## Reagent\Slurry Supply

8500	Slurry storage and feed tanks
8501	Reagent storage, feed bins, and conveyors
8502	Weigh feeders
8503	Screw conveyors
8504	Mills/slakers
8505	Scalping screens
8506	Slurry pipelines
8507	Reagent uploading and transfer systems
8508	Reagent unavailability
8510	Slurry mixers and agitators
8520	Slurry transfer pumps and motors
8521	Reagent/slurry problems

#### Piping, Ducting, and Dampers

8522	Piping
8523	Valves
8524	Strainers or filters
8525	Ducting
8526	Dampers
8527	Other piping, ducting, and damper problems

#### **Dry Scrubber**

,	
8528	Dry scrubber instruments and controls
8529	Gas dispersers
8530	Spray towers
8531	Spray machine/atomizer
8532	Spray machine/atomizer motors
8533	Spray machine/atomizer lubrication systems
8534	Spray machine/atomizer vibration problems

#### **Waste Disposal and Recovery**

8535	Fly ash conveyors
8536	Bucket elevators
8537	Weigh hoppers
8538	Recycle storage and feed tanks including agitators
8539	Recycle slurry transfer pumps
8540	Waste disposal
8541	Recycle feed bins
8542	Recycle feed bins aeration systems
8543	Powder coolers

#### Miscellaneous (Dry Scrubber)

8600

8544	Mechanical failures
8545	Electrical failures
8546	Major overhaul
8547	Inspection
8548	Testing
8549	Other dry scrubber problem

## **Precipitators**

8550	Electrostatic precipitator fouling
8551	Electrostatic precipitator field out of service
8560	Electrostatic precipitator problems
8570	Mechanical precipitator fouling
8580	Mechanical precipitator problems
8590	Other precipitator problems

Flue gas additives (furnace injection)

## **Miscellaneous (Pollution Control Equipment)**

8601	SO3 mitigation
8620	Mercury Abatement Equipment
8650	Baghouse systems, general
8651	Bag failures and rebagging
8652	Shakers and rappers
8653	Inflation and deflation fans and motors
8654	Baghouse booster fans and motors
8655	Structural duct work and dampers
8656	Controls and instrumentation
8657	Ash handling system and hoppers
8658	Slurry system from precipitators
8670	Emission monitors (other than CEMS)
8699	Other miscellaneous pollution control equipment problems

## **Continuous Emissions Monitoring Systems (CEMS)**

8700	<b>CEMS Certification and Recertification</b>
8710	SO <sub>2</sub> analyzer problems
8720	NO <sub>x</sub> analyzer problems
8730	CO analyzer problems
8740	CO <sub>2</sub> analyzer problems
8750	O <sub>2</sub> analyzer problems
8760	Opacity monitor problems
8770	Flow monitor problems
8780	Data acquisition system problems
8790	Miscellaneous CEMS problems

## **NOBxB Reduction Systems**

## **Selective Non-Catalytic Reduction Systems**

8800	Reagent
8801	Carrier gas
8802	Control system
8803	SNCR Performance testing
8809	Other SNCR problems

## **Selective Catalytic Reduction Systems**

8810	Reactor
8811	Reagent
8812	Catalyst
8813	Injection grid piping/valves
8814	Catalyst support material
8815	Soot blowers
8816	Plugging
8817	Control system
8820	SCR NOx Ammonia injection grid piping/valves"
8821	SCR NOx Ammonia tanks, piping and valves (not injection)"
8822	SCR NOx Ammonia air blowers"
8823	SCR NOx Other ammonia system problems"
8825	Other SCR problems

#### **Catalytic Air Heaters**

8830	Active catalyst
8831	Support materials
8832	Plugging
8835	Other CAH problems

#### **CO Reduction**

8840	Active catalyst
8841	Support materials
8842	Plugging
8845	Other CO reduction problems

## **EXTERNAL**

Use this set of codes to report events caused by external factors (flood, lightning, etc.); economic factors (lack of fuel, labor strikes, etc.); operator training; and transmission system problems external to the plant.

## **Catastrophe**

9000	Flood
9001	Drought
9010	Fire including wildfires, not related to a specific component
9020	Lightning
9025	Geomagnetic disturbance
9030	Earthquake
9031	Tornado
9035	Hurricane
9036	Storms (ice, snow, etc)
9040	Other catastrophe

#### **Economic**

0000	Reserve shutdown
9130	Lack of fuel (water from rivers or lakes, coal mines, gas lines, etc) where the operator is not in control
	of contracts, supply lines, or delivery of fuels
9131	Lack of fuel (interruptible supply of fuel part of fuel contract)
9134	
9130	
	of contracts, supply lines, or delivery of fuels
9131	Lack of fuel (interruptible supply of fuel part of fuel contract)
9132	Wet Fuel - Biomass
9134	Fuel conservation
9136	Problems with Primary Fuel for Units with Secondary Fuel Operation
9137	Ground water or other water supply problems.
9140	Plant modifications to burn different fuel that are not regulatory mandated
9150	Labor strikes company-wide problems or strikes outside the company's jurisdiction such as manufacturers (delaying repairs) or transportation (fuel supply) problems.
9151	Labor strikes direct plant management grievances that result in a walkout or strike are under plant
0 _ 0 _	management control
9160	· ·
9180	Economic (for internal use at plants only)
9181	Economic (for internal use at plants only)
9182	Economic (for internal use at plants only)
9183	Economic (for internal use at plants only)
9184	Economic (for internal use at plants only)

9185	Economic (for internal use at plants only)
9186	Economic (for internal use at plants only)
9187	Economic (for internal use at plants only)
9188	Economic (for internal use at plants only)
9189	Economic (for internal use at plants only)
9190	Economic (for internal use at plants only)
9191	Economic (for internal use at plants only)
9192	Economic (for internal use at plants only)
9193	Economic (for internal use at plants only)
9194	Economic (for internal use at plants only)
9195	Economic (for internal use at plants only)
9196	Economic (for internal use at plants only)
9197	Economic (for internal use at plants only)
9198	Economic (for internal use at plants only)
9199	Economic (for internal use at plants only)

#### **Fuel Quality**

(Use code 9600 to 9650 if the fuel quality results in excess stack emissions through no fault in the pollution control equipment. Use the appropriate equipment code to report fouling and slagging.)

9200	High ash content (OMC)
9201	High ash content (not OMC)
9205	Poor quality natural gas fuel, low heat content
9210	Low grindability (OMC)
9211	Low grindability (not OMC)
9220	High sulfur content (OMC)
9221	High sulfur content (not OMC)
9230	High vanadium content (OMC)
9231	High vanadium content (not OMC)
9240	High sodium content (OMC)
9241	High sodium content (not OMC)
9250	Low BTU coal (OMC)
9251	Low BTU coal (not OMC)
9260	Low BTU oil (OMC)
9261	Low BTU oil (not OMC)
9270	Wet coal (OMC)
9271	Wet coal (not OMC)
9272	Wet Fuel (other than coal)
9280	Frozen coal (OMC)
9281	Frozen coal (not OMC)
9290	Other fuel quality problems (OMC)
9291	Other fuel quality problems (not OMC)
	<u>Miscellaneous (E</u>

## External)

9132	Wet Fuel-Biomass
9300	Transmission system problems other than catastrophes (do not include switchyard problems in this
	category; see codes 3600 to 3629, 3720 to 3730)
9305	Ash disposal problem
9310	Operator training
9320	Other miscellaneous external problems
9340	Synchronous Condenser Operation

## REGULATORY, SAFETY, ENVIRONMENTAL

Use these codes only for events not directly attributable to equipment failures. Inspections or testing of certain equipment due to regulation are reported using the appropriate equipment cause codes, and the fact that it was a regulatory requirement noted in the verbal description section.

#### Regulatory

9504	Regulatory (environmental) proceedings and hearings - regulatory agency initiated
9506	Regulatory (environmental) proceedings and hearings - intervener initiated
9510	Plant modifications strictly for compliance with new or changed regulatory requirements (scrubbers,
	cooling towers, etc.)
9520	Oil spill in Gulf of Mexico (OMC)
9590	Miscellaneous regulatory (this code is primarily intended for use with event contribution code 2 to
	indicate that a regulatory-related factor contributed to the primary cause of the event)

#### Stack Emission (include exhaust emissions)

9600	SO <sub>2</sub> stack emissions – tossii
9610	NO <sub>x</sub> stack emissions – fossil
9620	Particulate stack emissions - fossil
9630	Opacity - fossil
9650	Other stack or exhaust emissions – fossil
	(use codes 9200 to 9290 if fuel quality causes pollution control equipment problems that result in
	excess stack emissions)
9656	Other stack or exhaust emissions testing - fossil

#### **Other Operating Environmental Limitations**

9660	Thermal discharge limits – fossil and nuclear
9670	Noise limits (not for personnel safety) – fossil
9677	Noise limits testing - fossil
9680	Fish kill – fossil
9690	Other miscellaneous operational environmental limits – fossil and nuclear

#### **Safety**

9700	OSHA-related retrofit or inspection
9720	Other safety problems

CO stack amaissisms fassil

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#### PERSONNEL OR PROCEDURE ERRORS

9900	Operator error
9910	Maintenance personnel error
9920	Contractor error
9930	Operating procedure error
9940	Maintenance procedure error
9950	Contractor procedure error
9960	Staff shortage

## **INACTIVE STATES**

0002 Inactive Reserve Shutdown

9990 Retired unit9991 Mothballed unit

## **PERFORMANCE**

9997	NERC Reliability Standard Requirement
9998	Black start testing
9999	Total unit performance testing (use appropriate codes for individual component testing)