

Root Cause Analysis (RCA) vs. Shallow Cause Analysis (SCA):

What's the Difference?



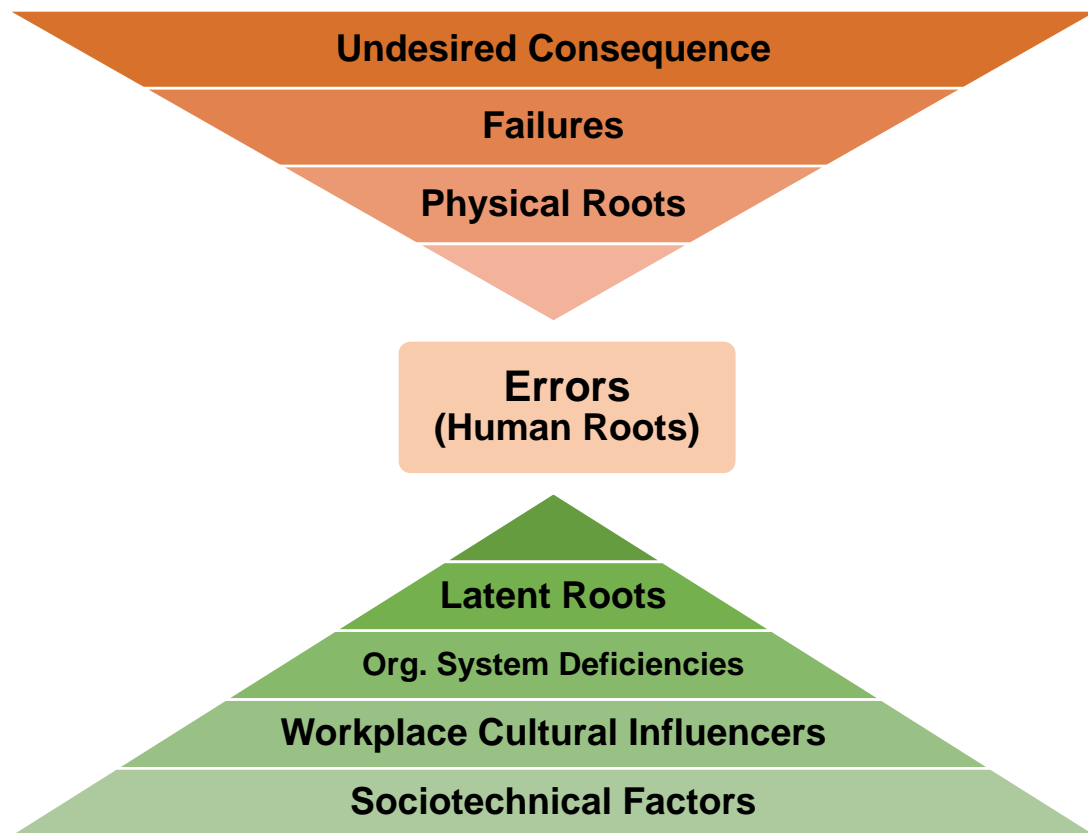
Bob Latino, CEO
Reliability Center, Inc.
www.Reliability.com

Objectives

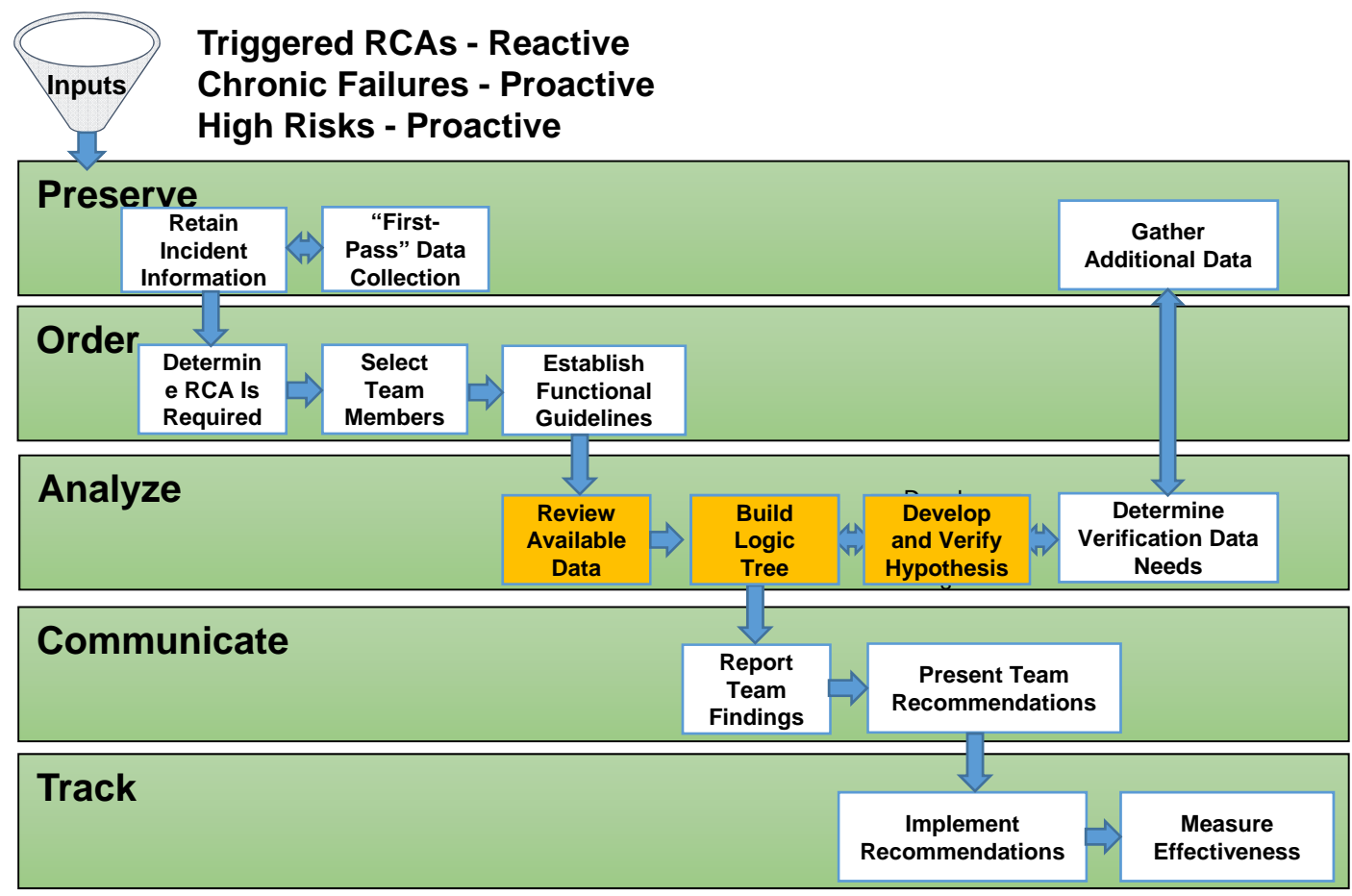
- 1. Viewing RCA as a system and not simply a task**
- 2. Pro's and con's of common tools to express logic**
- 3. Constructing a logic tree to tell a story**
- 4. Practical Case Studies: The nature of the failure is irrelevant.**



Viewing RCA as a system and not simply a task



RCA System Process Flow Diagram



Pro's and con's of common tools to express logic

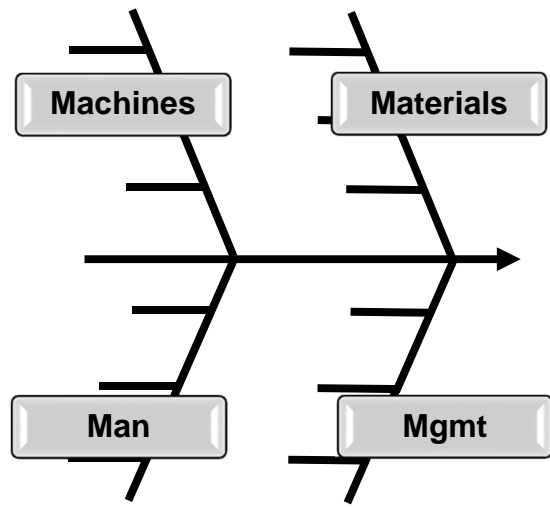


Common Analysis Tools

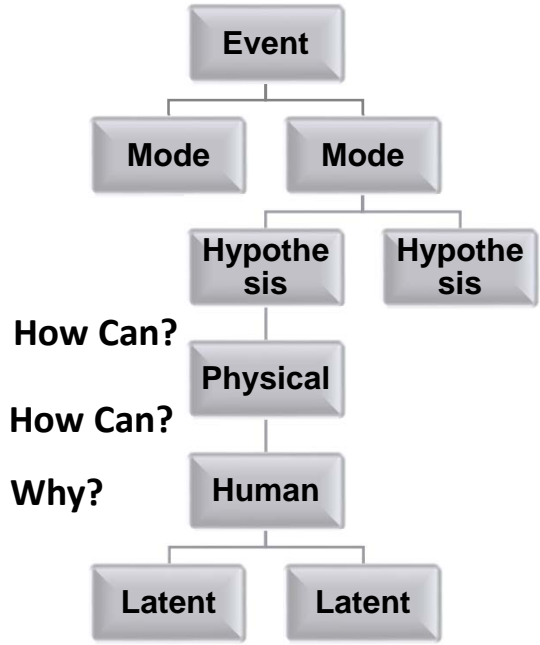
Comparison



5-WHY

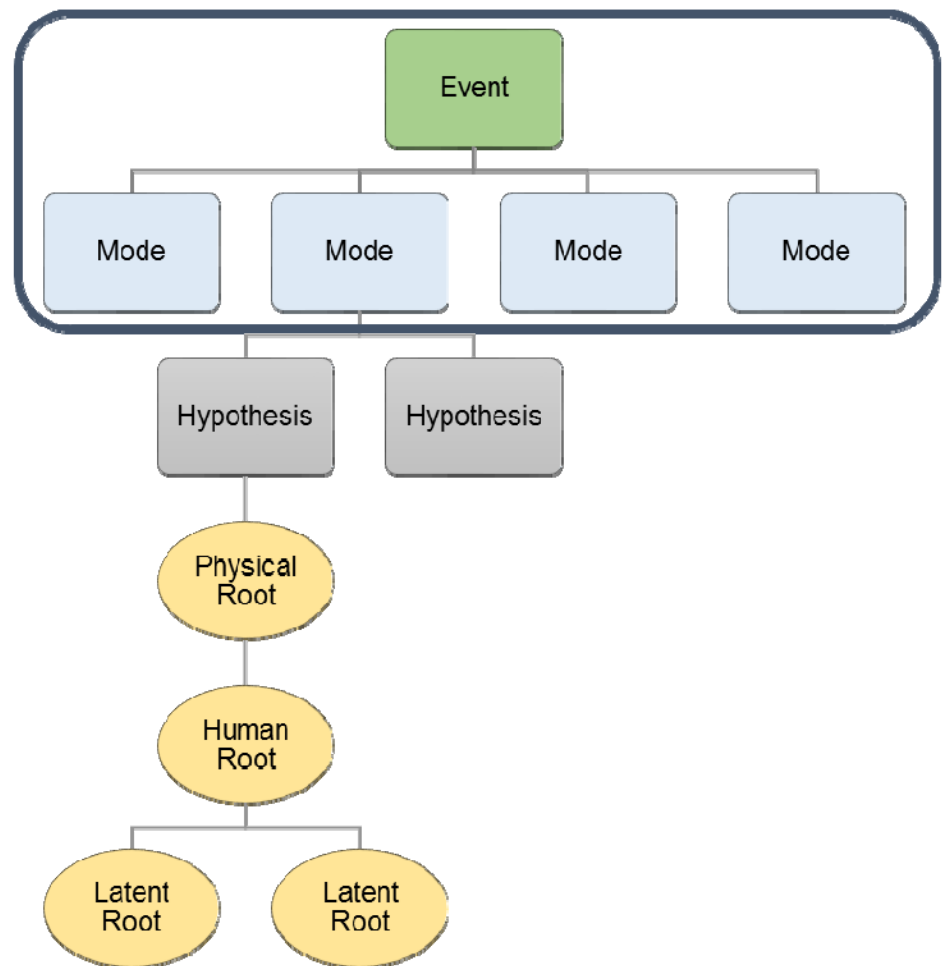


FISHBONE



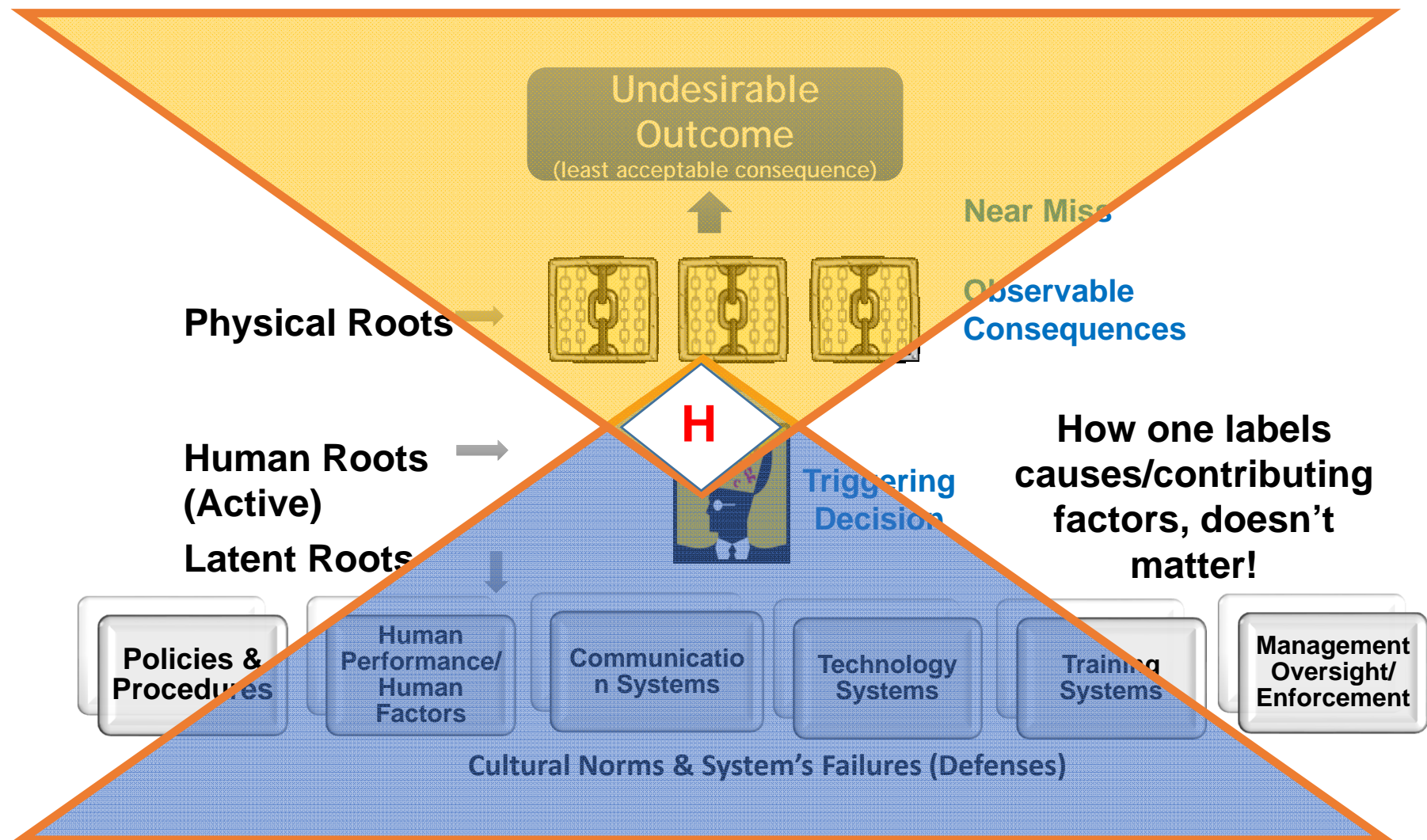
LOGIC TREE

Constructing a logic tree to tell a story - Concept



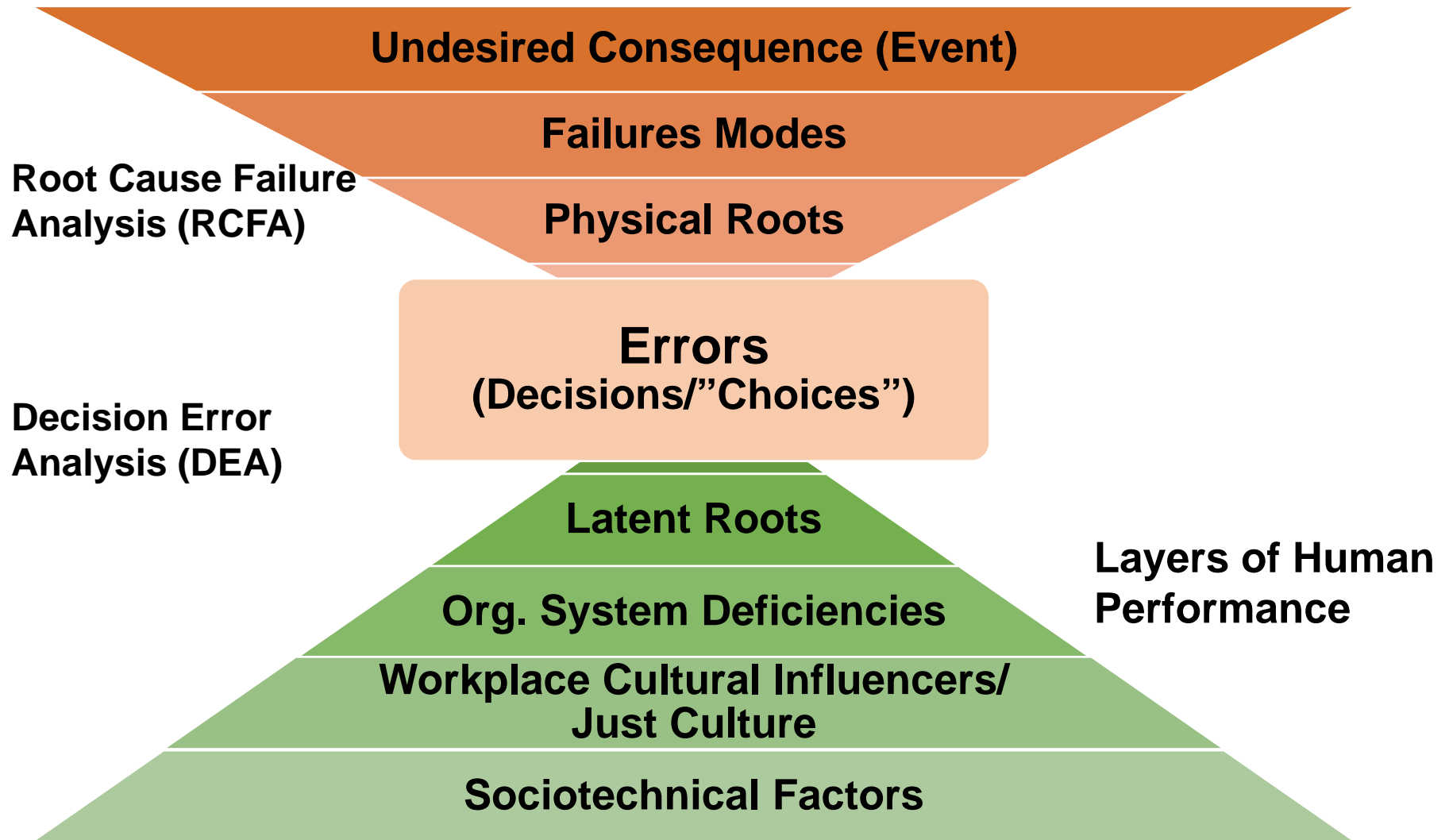
Germination of an Undesirable Outcome

The Basics



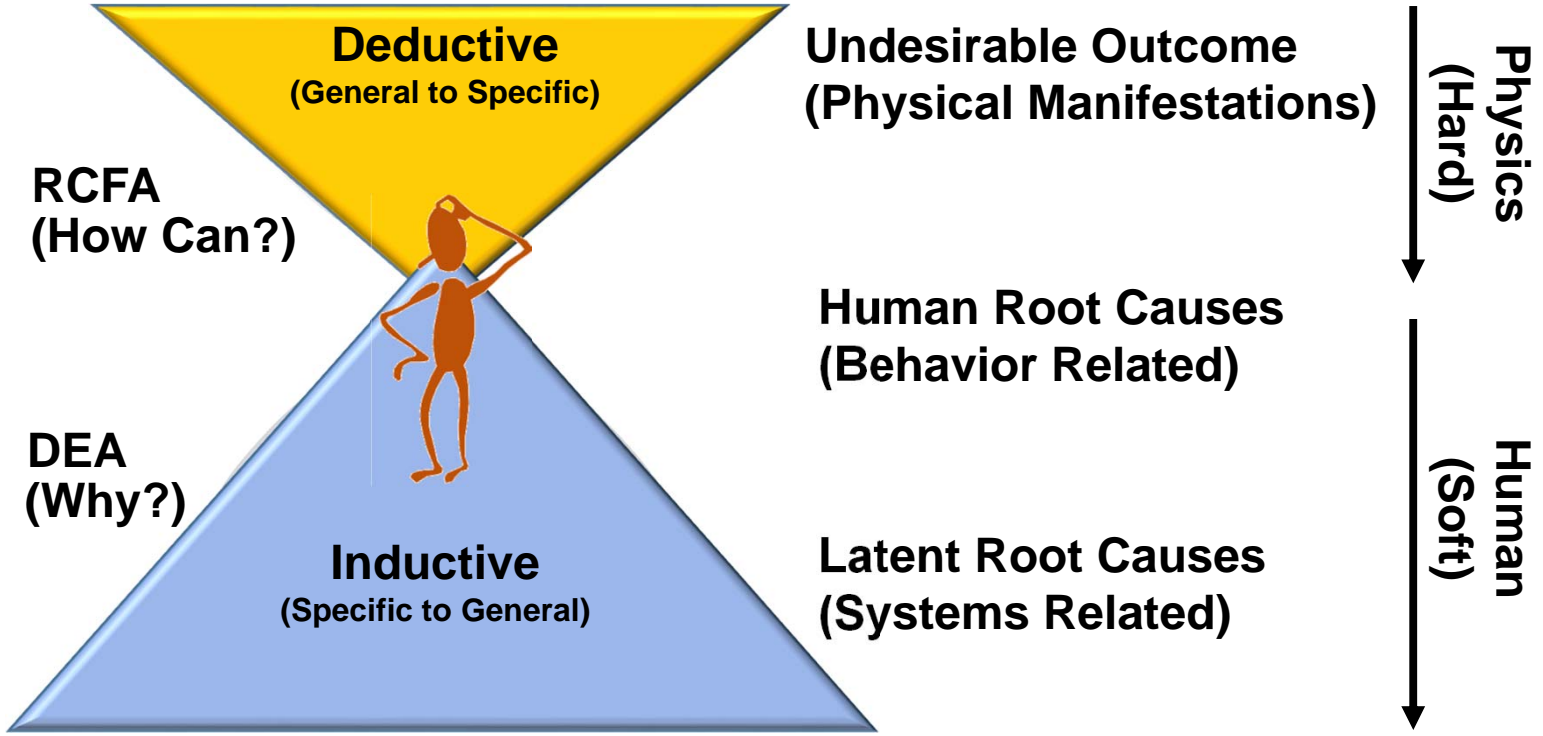
Anatomy of a Logic Tree

Going beyond the Blame Game

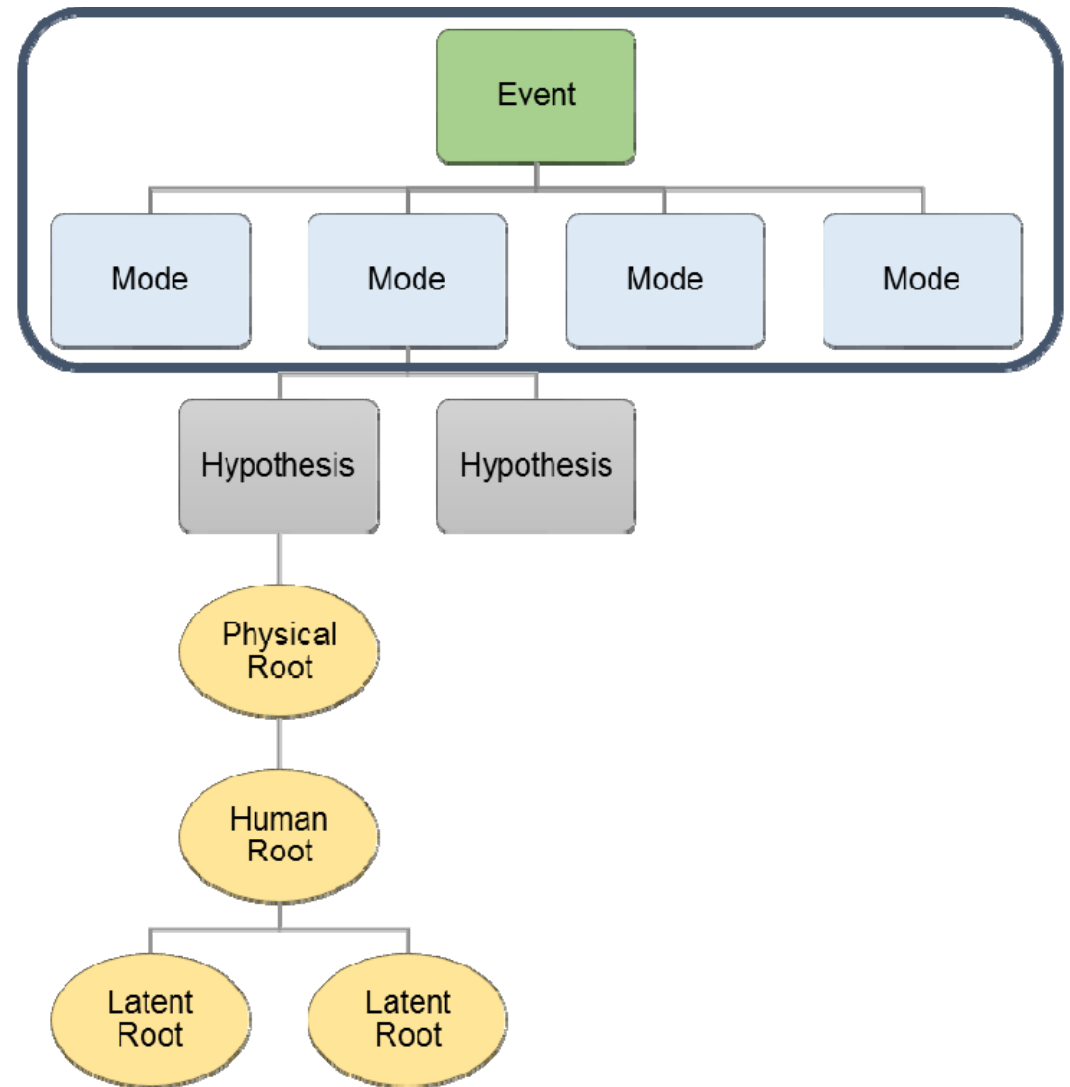


The Hourglass View

Transition from Deductive to Inductive Thinking



Constructing a logic tree to tell a story - Application



Logic Trees are a Component of RCA

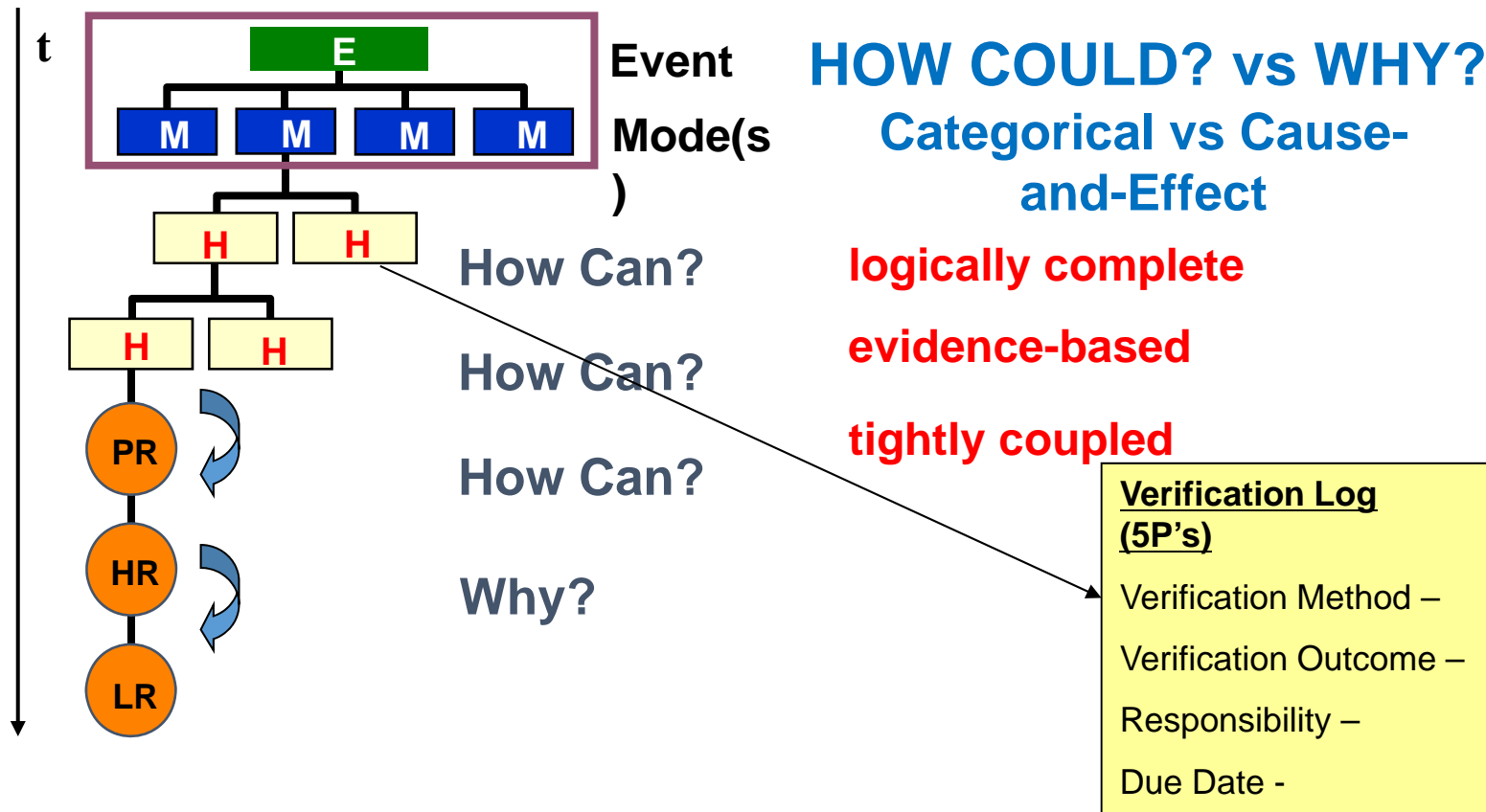
RCA Definition | Use...

Root Cause Analysis: The establishing of logically complete, evidence-based, tightly coupled chains of factors from the least acceptable consequences to the deepest significant underlying causes
(www.rootcauselive.com)

(Bear with me, that's a mouthful...)

In More Simplistic Terms

Logic Tree Expression Used for 'Reconstruction'

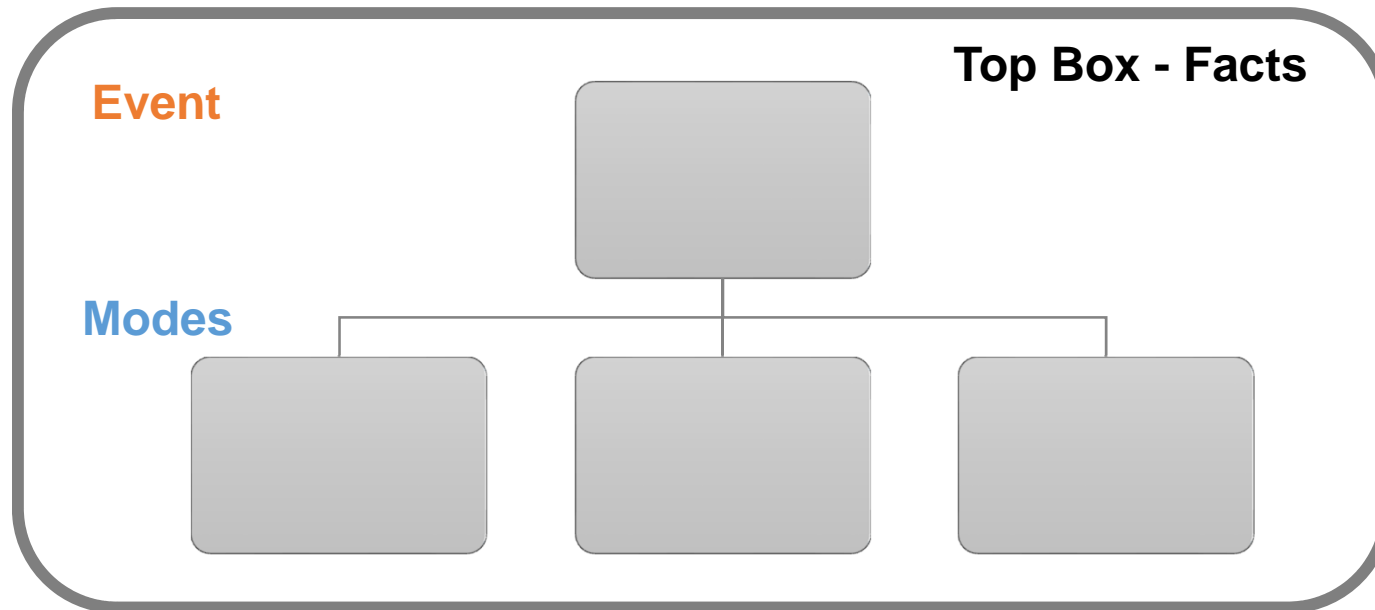


Role Playing

Give me a hand with the logic...

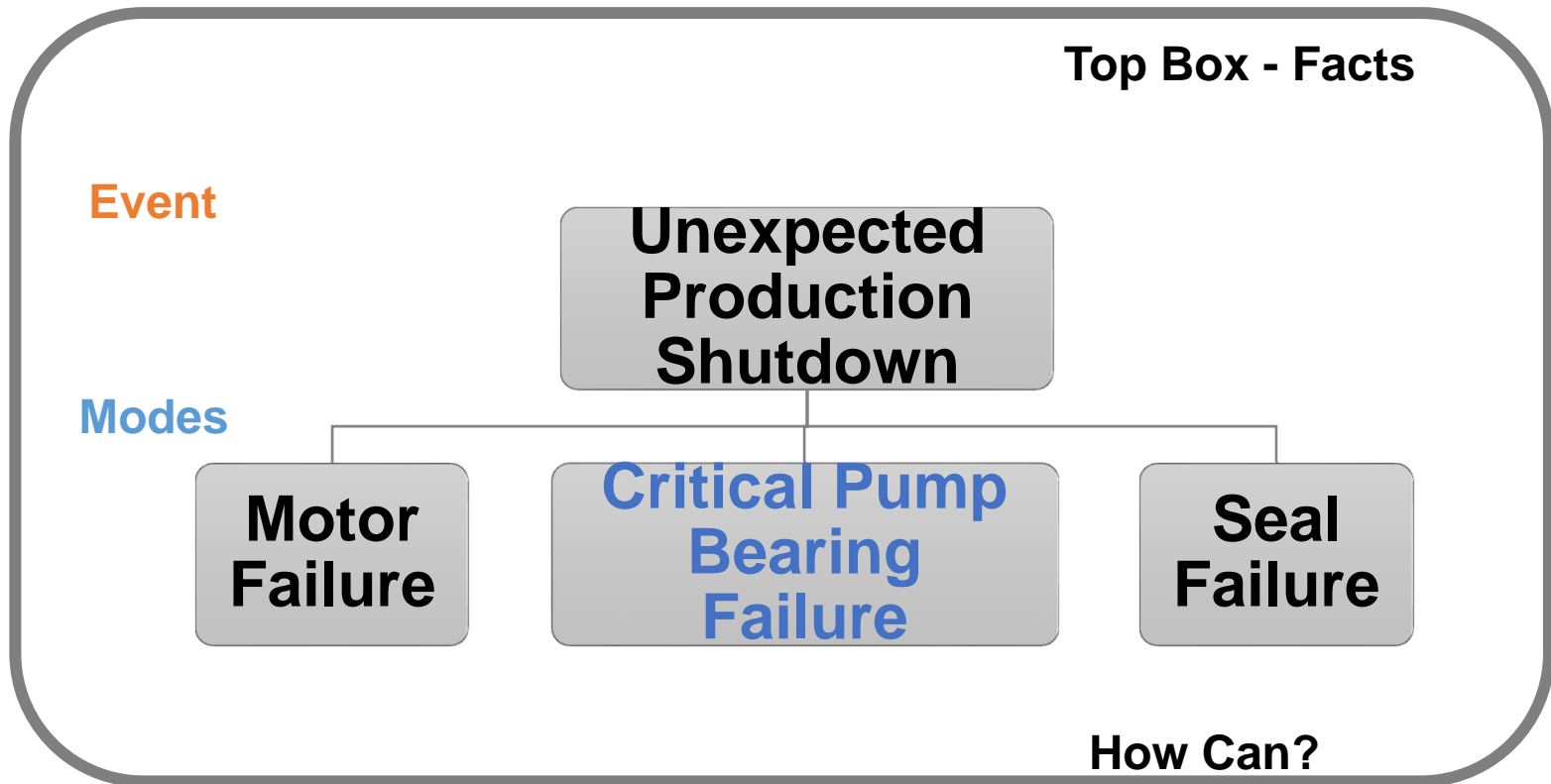
Do We Do RCA on Incidents?

What Would be the 'Event' if We Had a Critical Pump Failure?



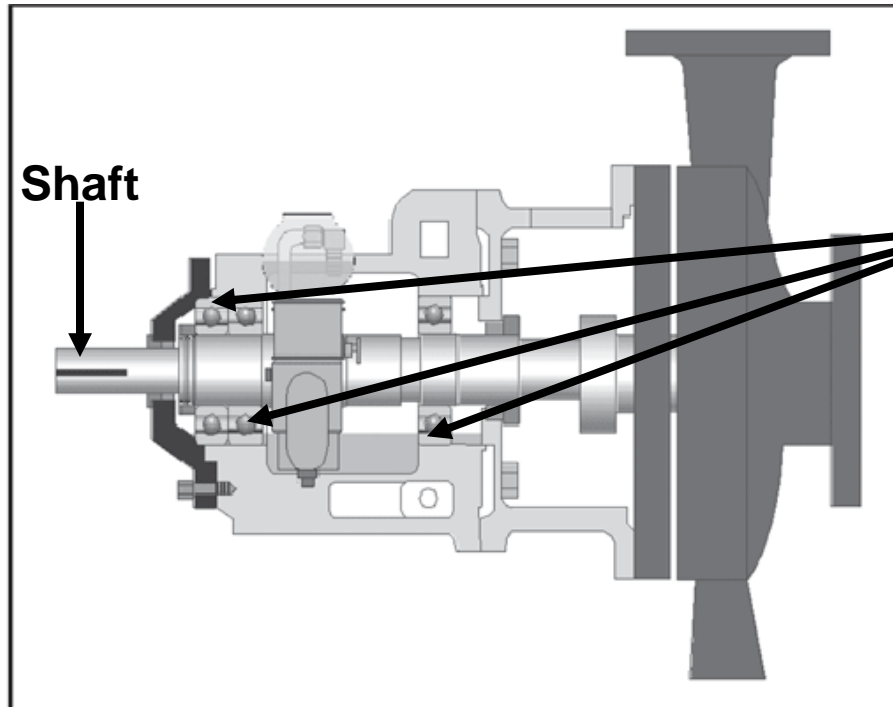
Role Playing

Give me a hand with the logic...



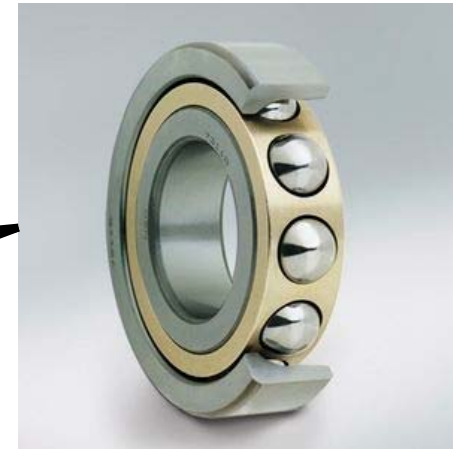
The Process Basics

From the Driver to the Driven



Motor (Driver)

Pump (Driven)

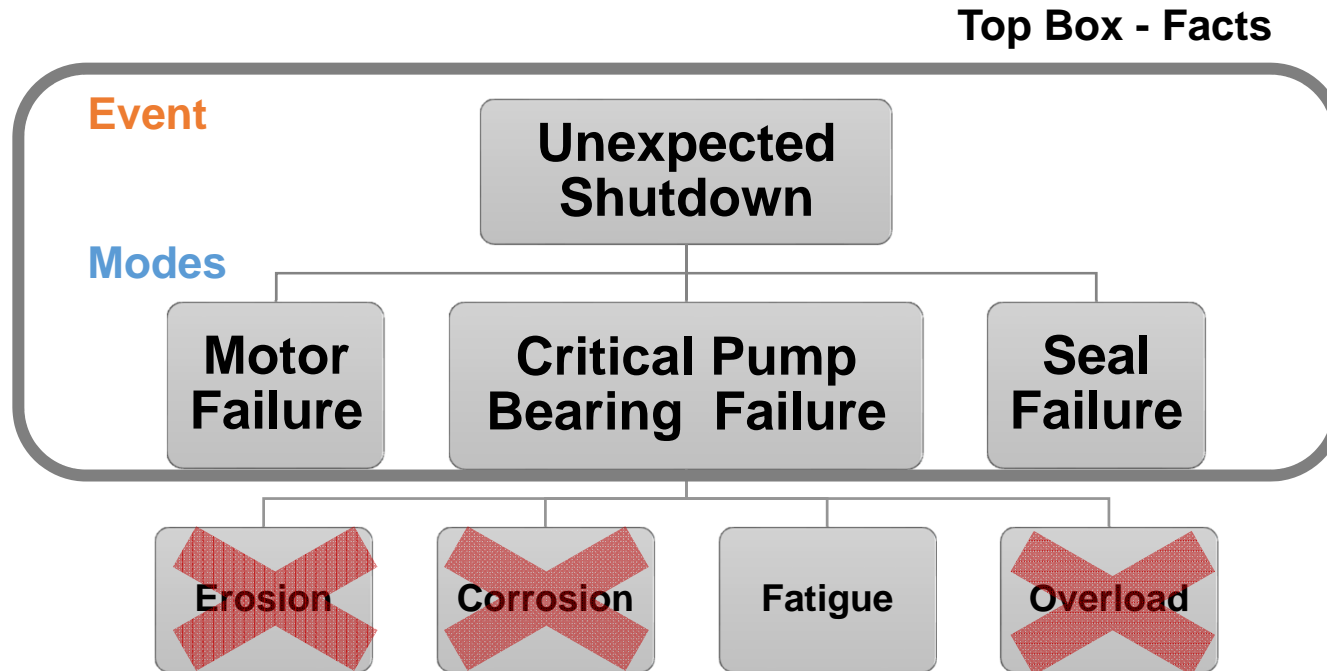


Roller Bearing

“How can a bearing fail?”

Role Playing

Give me a hand with the logic...

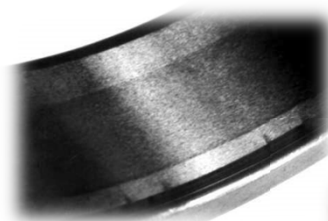


Then, Once Again... 'How Can?'

Quick Lesson in Component Failure

Metallurgy 101

Erosion



Uniform
Loss of
Metal

Corrosio



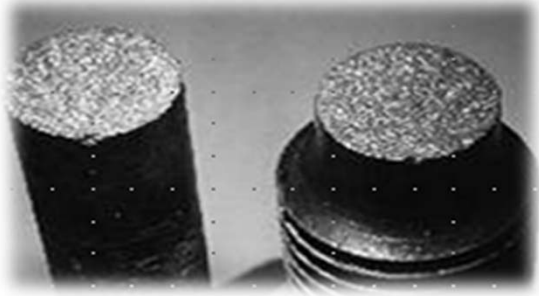
Pitting
(Electrical
Phenomena)

Fatigue



Cyclic
Failure

Overload



Instantaneous
Fracture

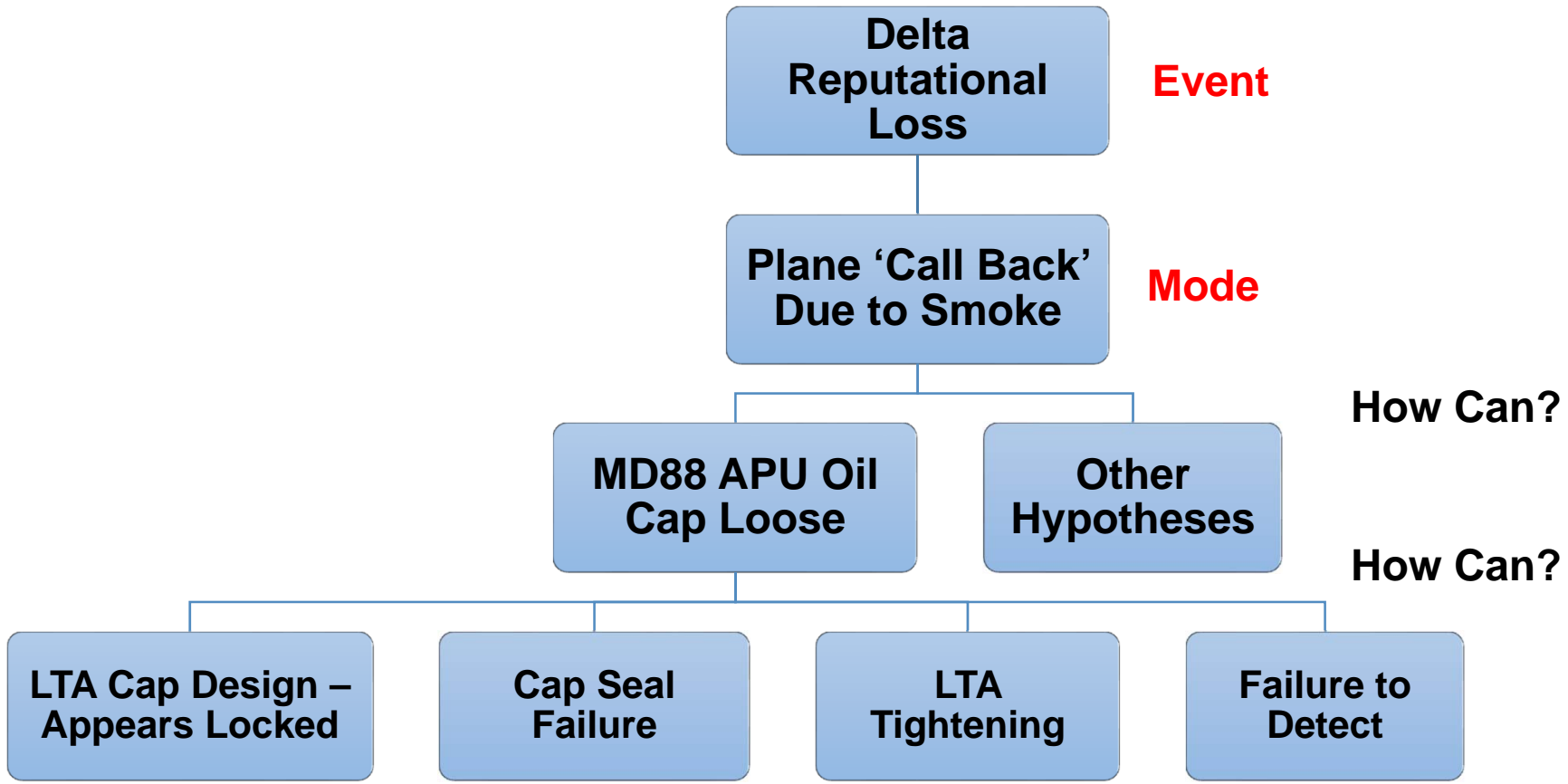
How Material Failure Occurs

Material Loss	Material Is Overpowered
➤ Erosion (Wear) ➤ Corrosion	➤ Fatigue ➤ Overload

And many combinations of these four mechanisms!

Source: <http://www.reliability.com/failure-scene-investigation.html>

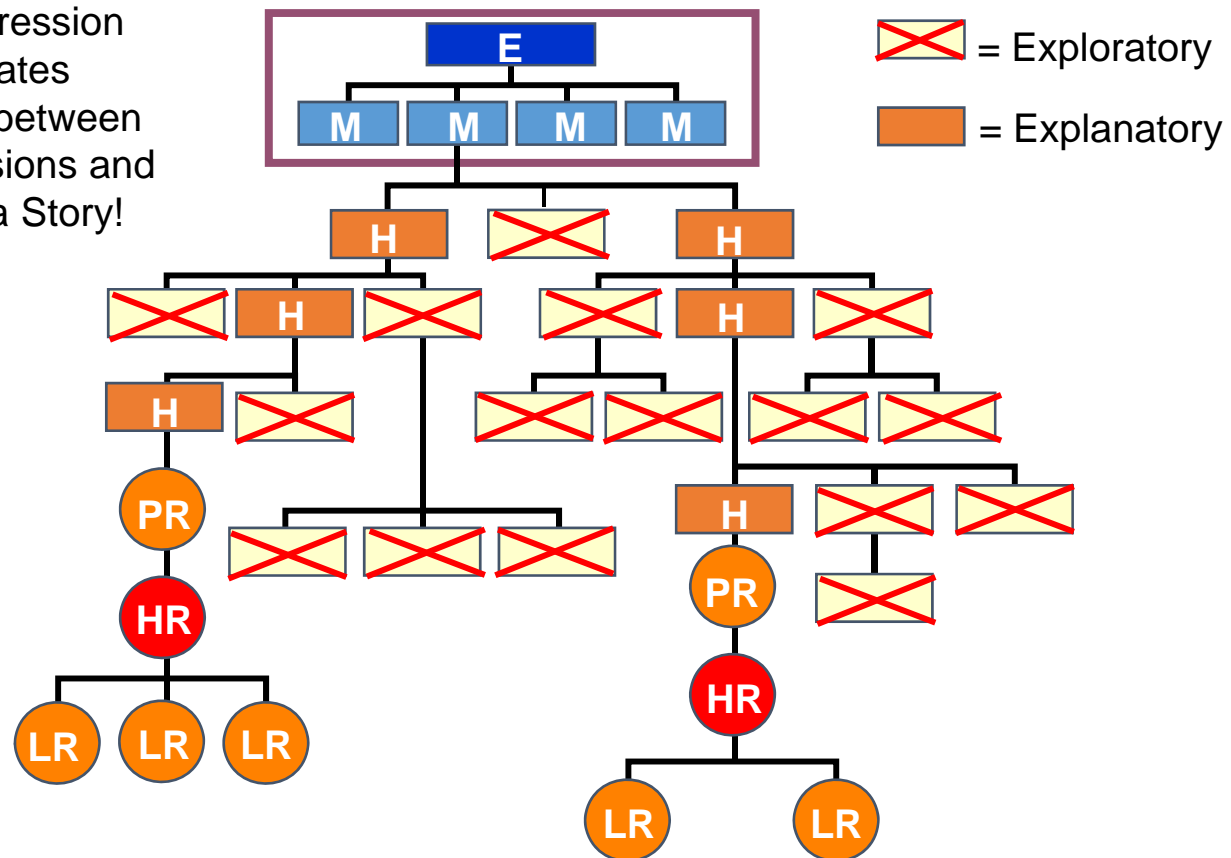
Delta MD88 Oil Cap Issue



Exploratory vs. Explanatory Logic Trees

Storytelling Tool

Such an expression demonstrates relationships between systems, decisions and outcomes...a Story!

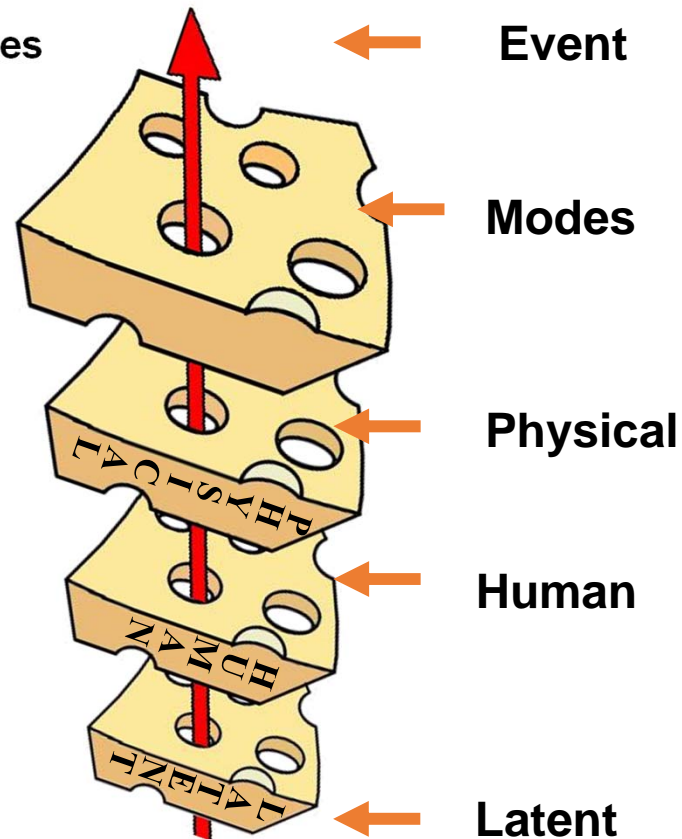
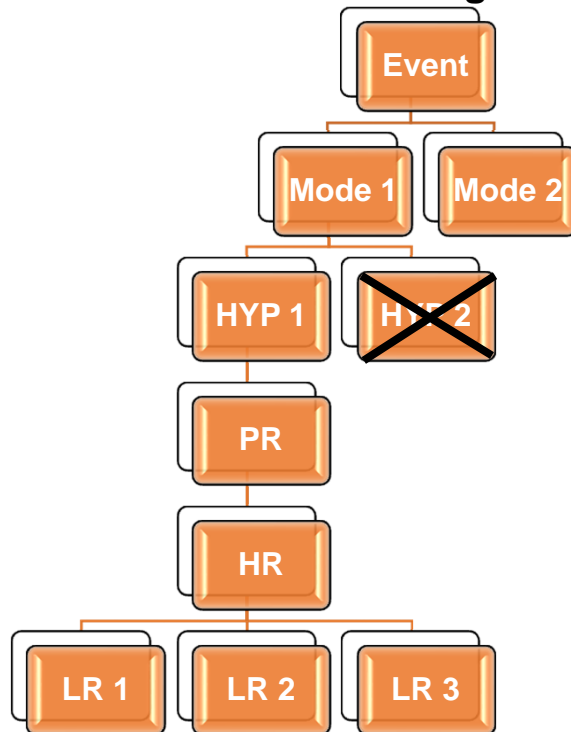


Correlating Swiss Cheese to a Logic Tree

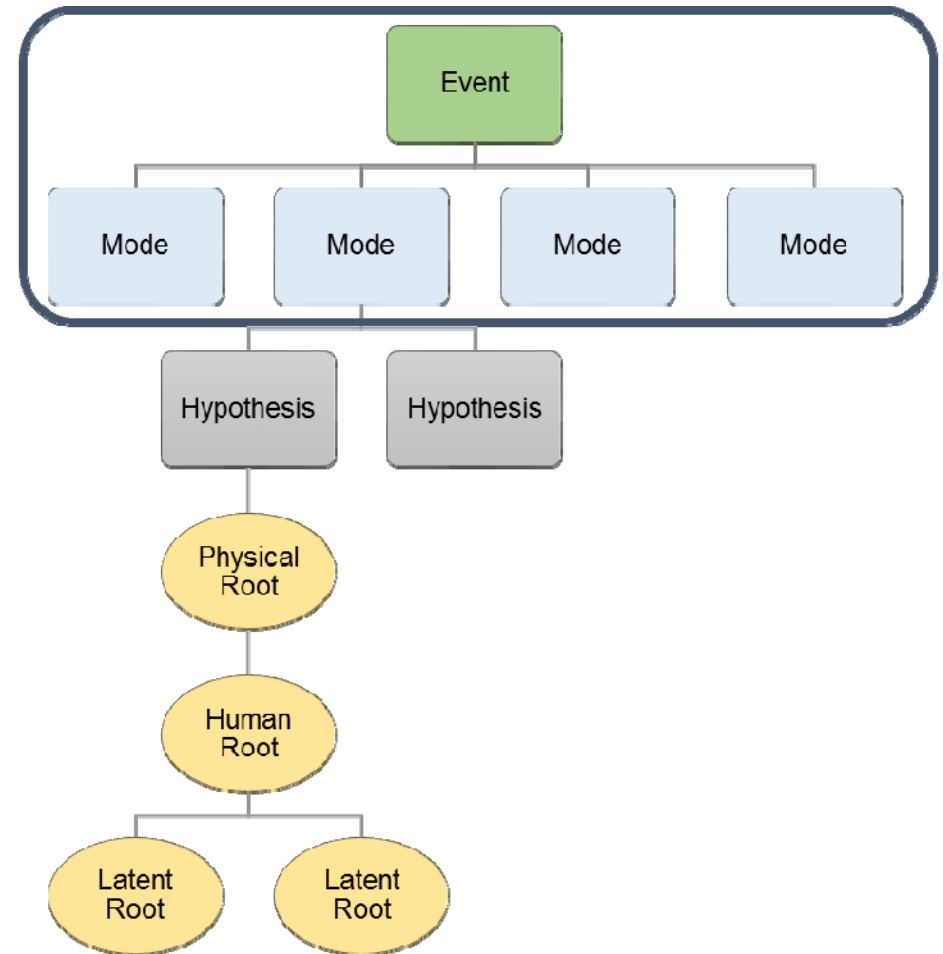
Reasons, James. Human Error. 1990.

Swiss Cheese Goals

1. Minimize # of Holes
2. Minimize Diameter of Remaining Holes
3. Don't Let Remaining Holes Line Up



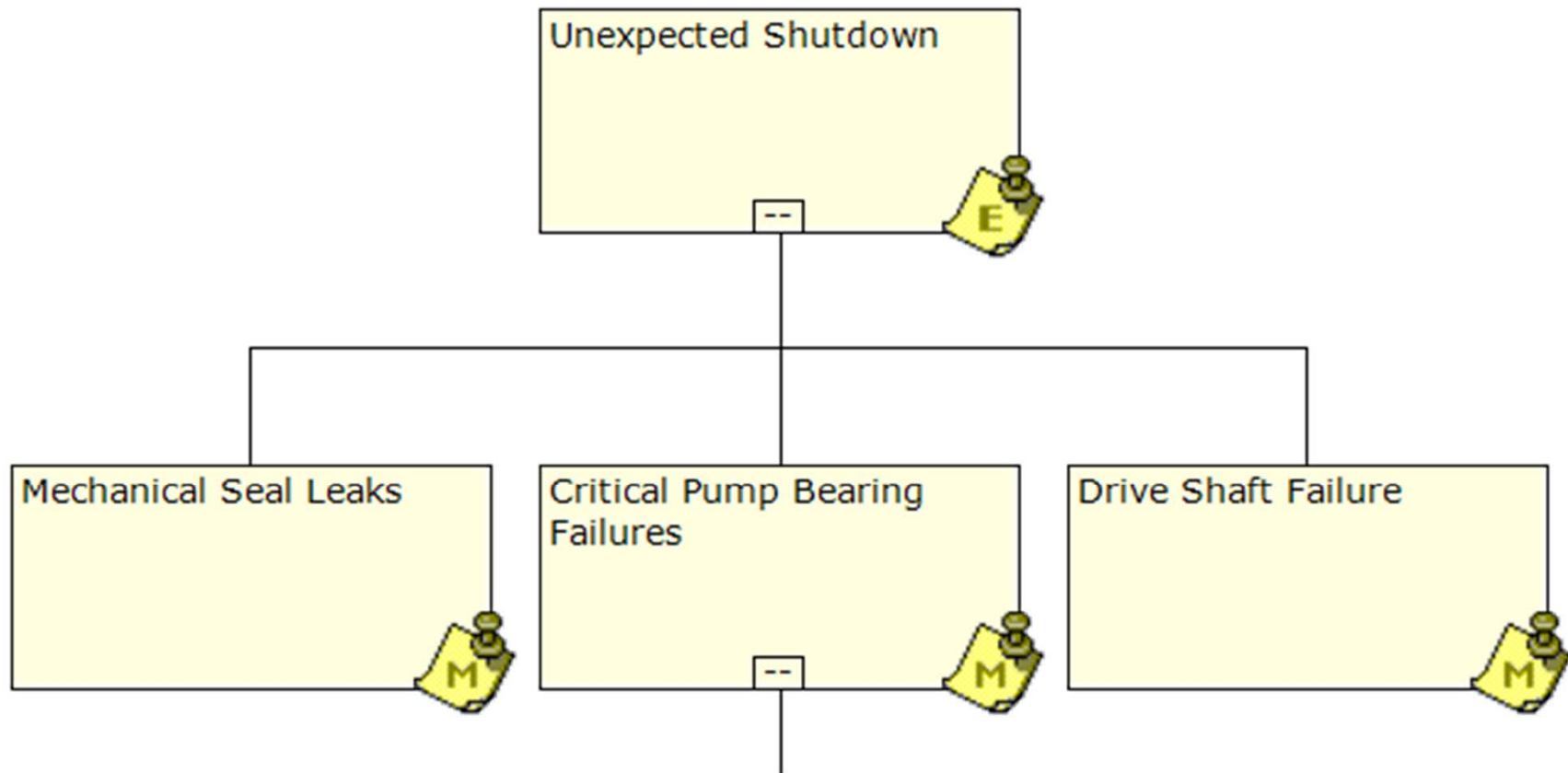
Prove that
such practical
tools can be
applied
anywhere, by
anyone...even
a 5th grader!



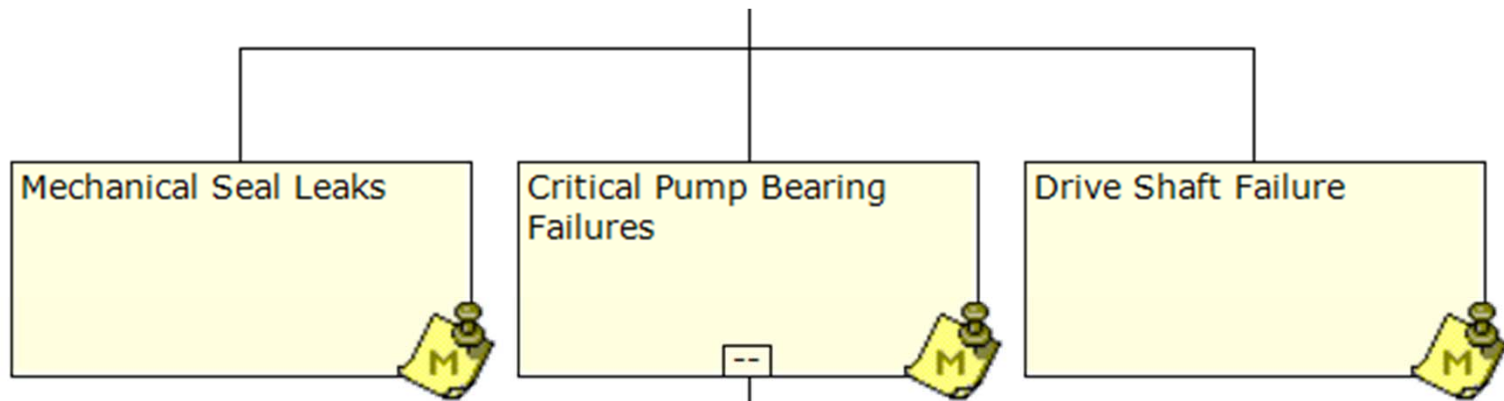
Let's Put These Concepts into Practical Reality!

Practical Case #1: Industrial Case Study

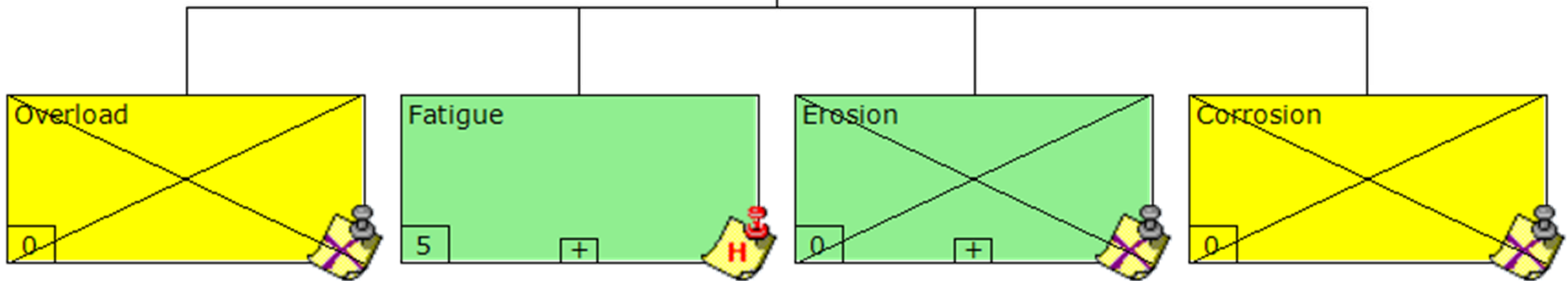


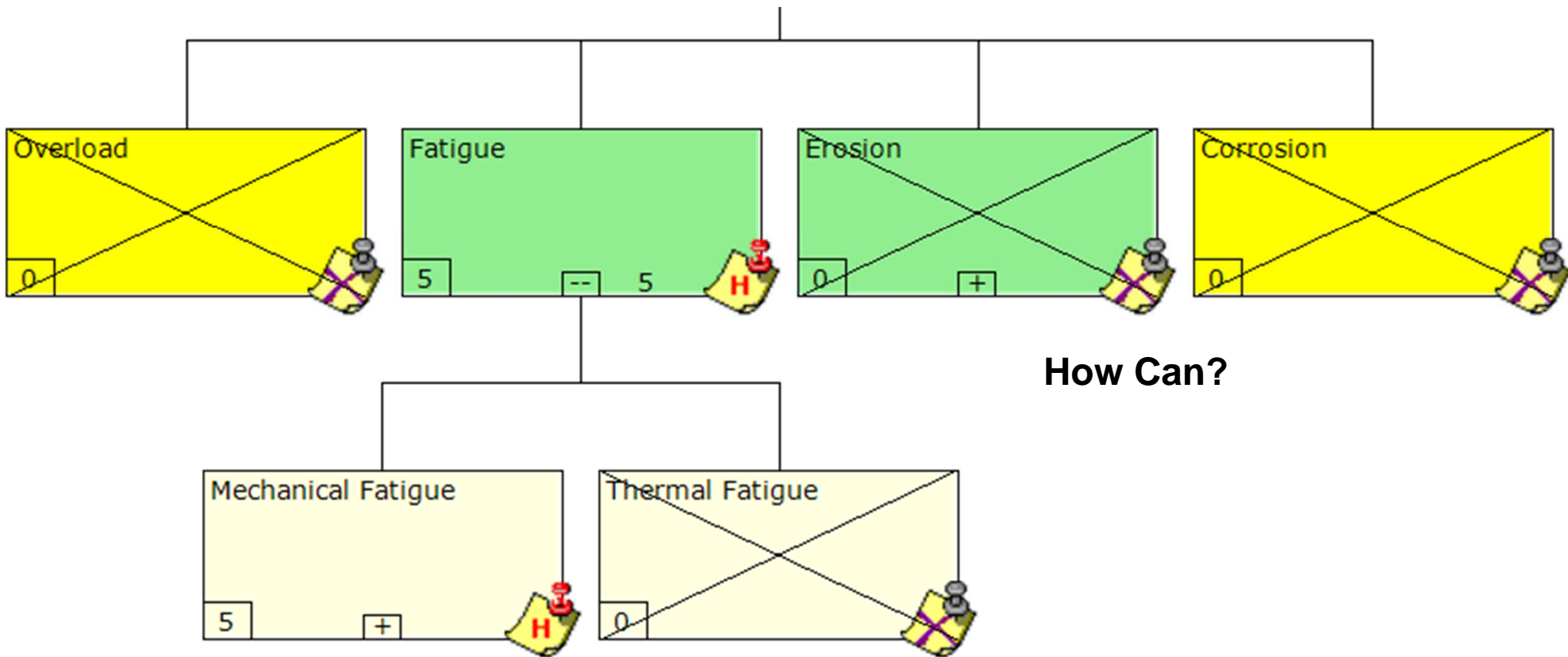


Source: Screenshots used with permission from www.reliability.com

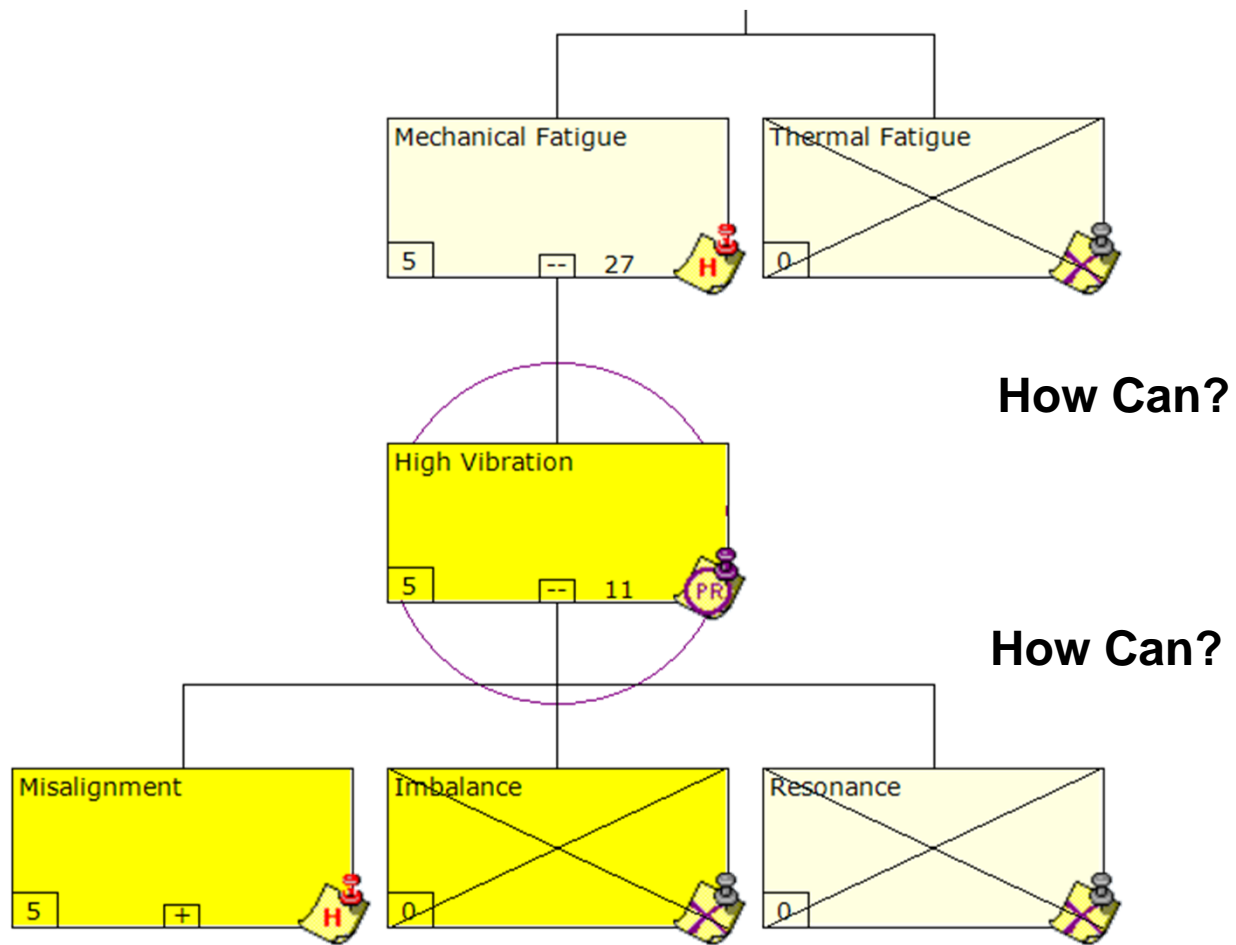


How Can?



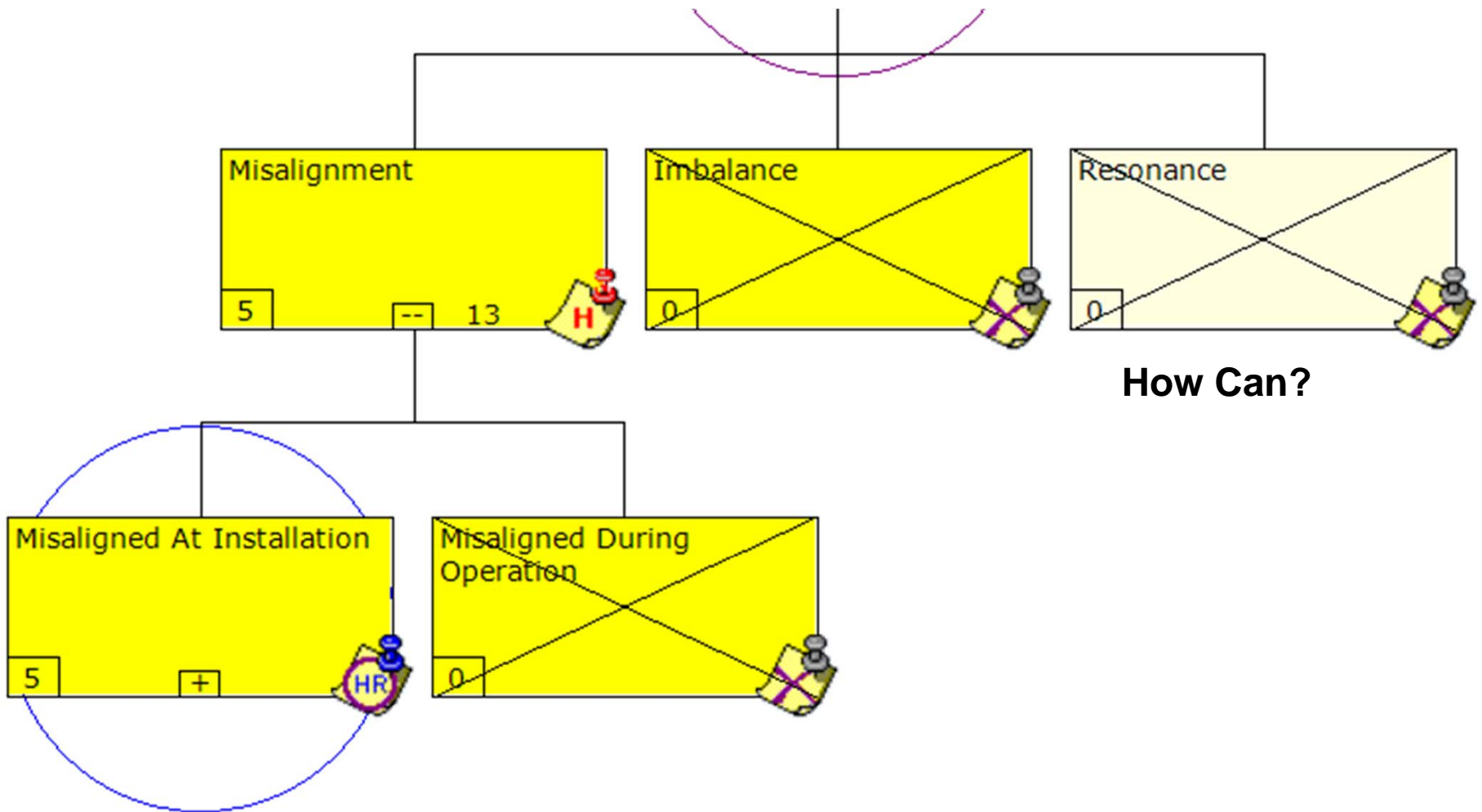


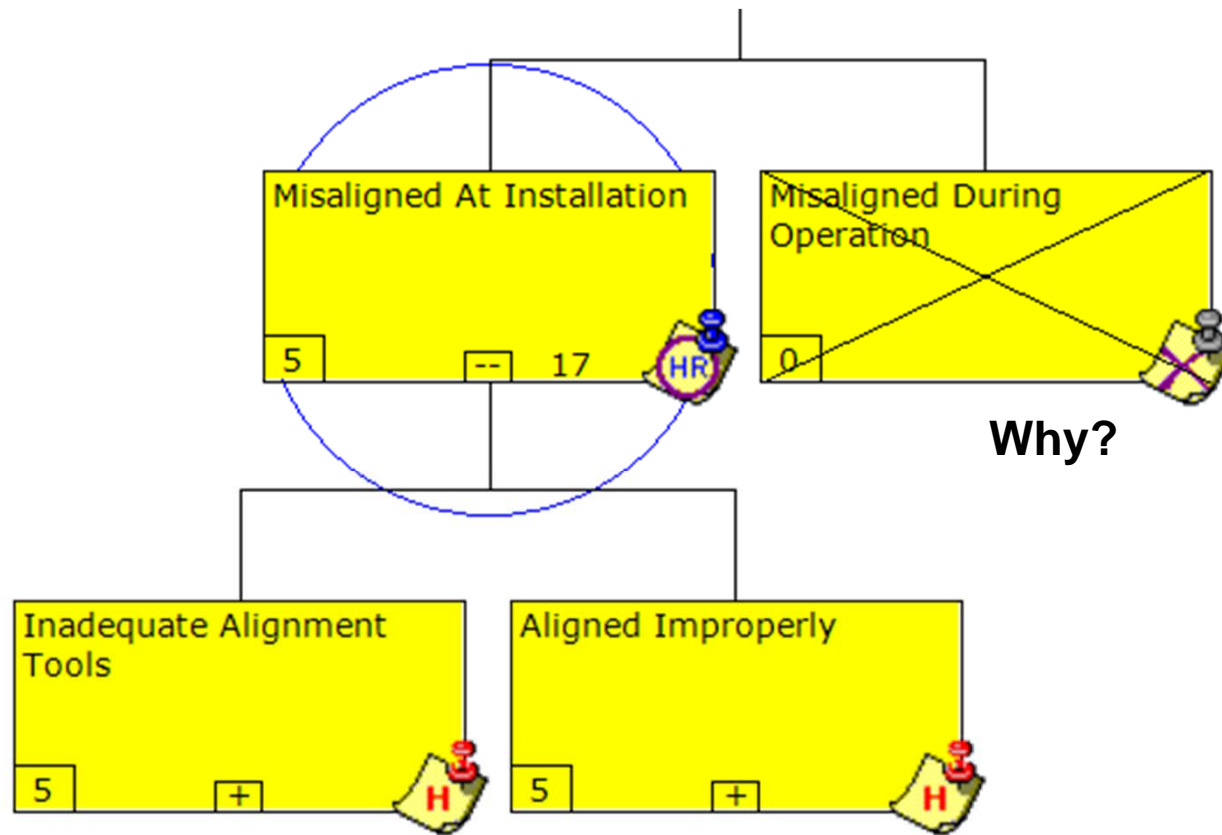
How Can?

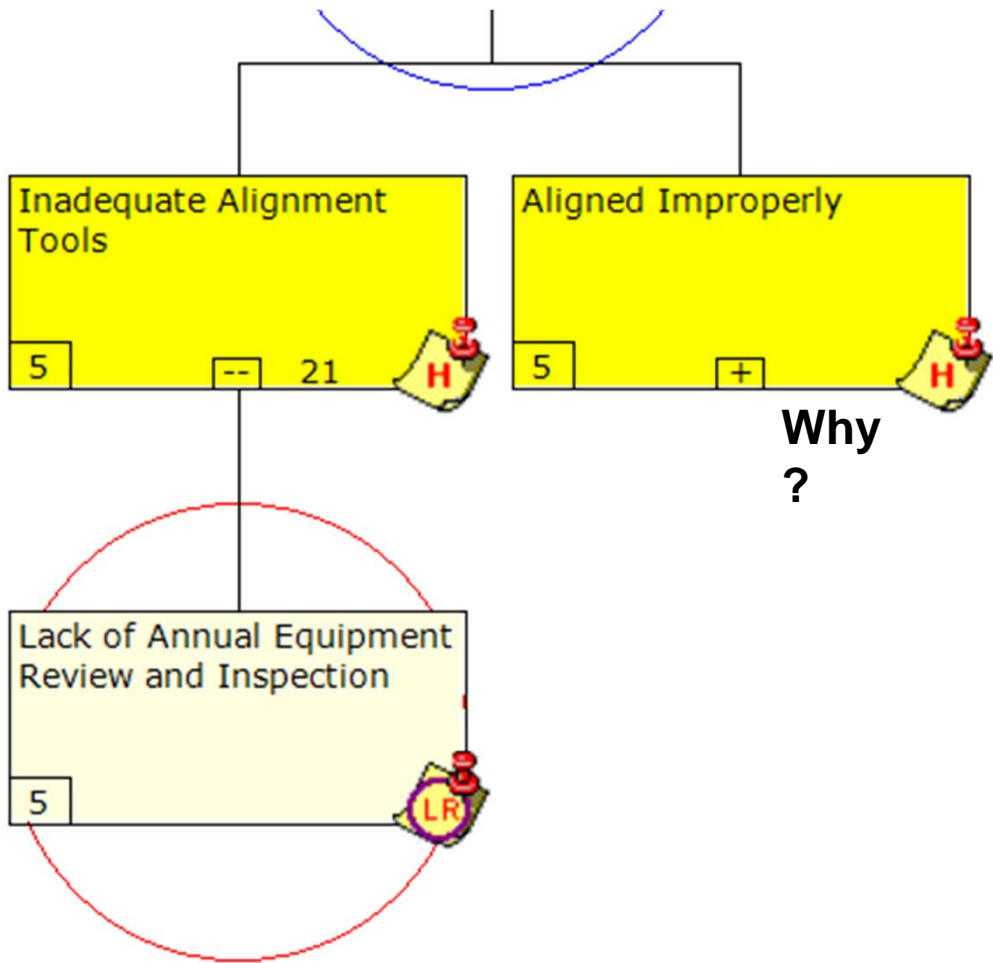


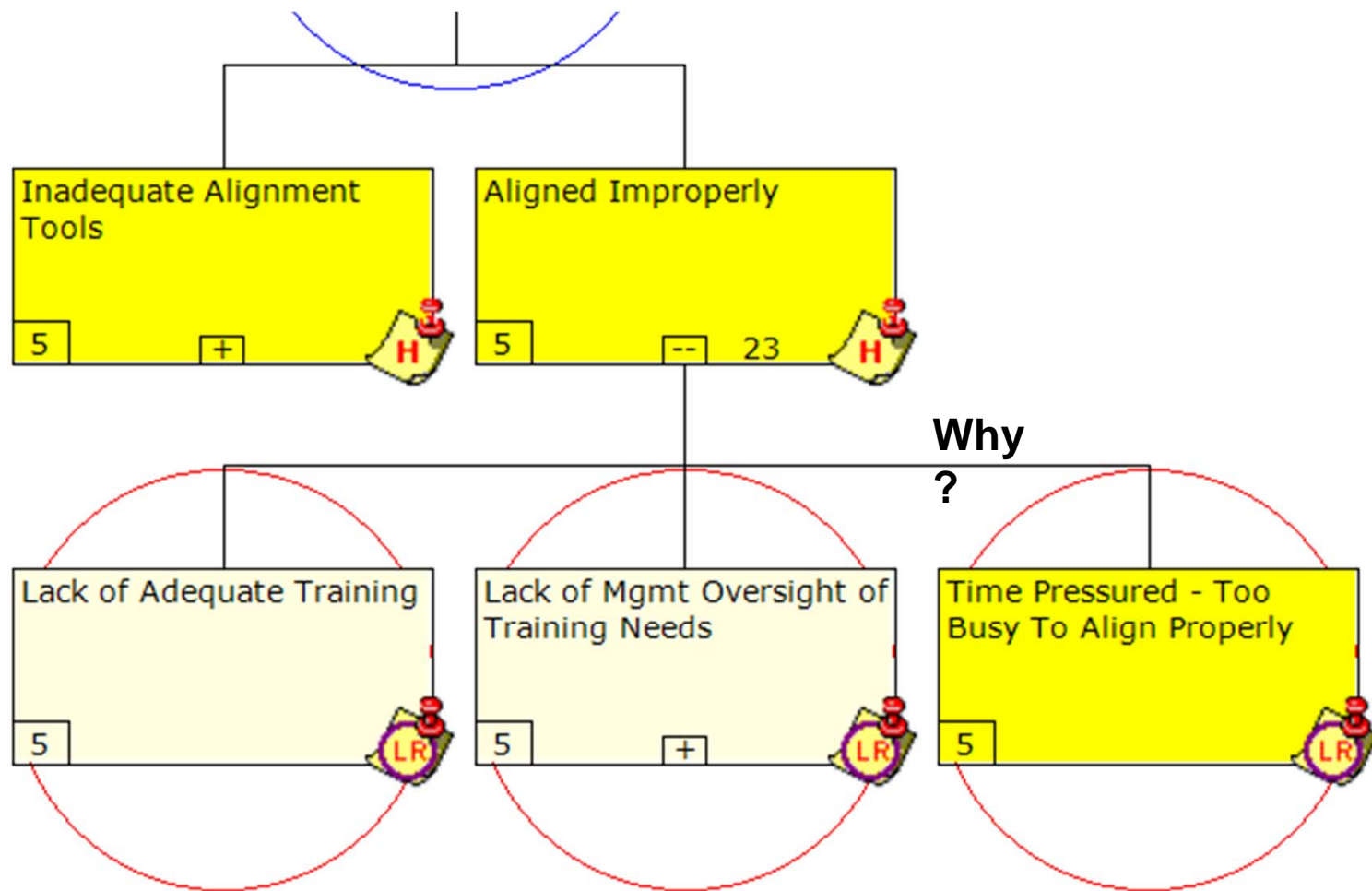
How Can?

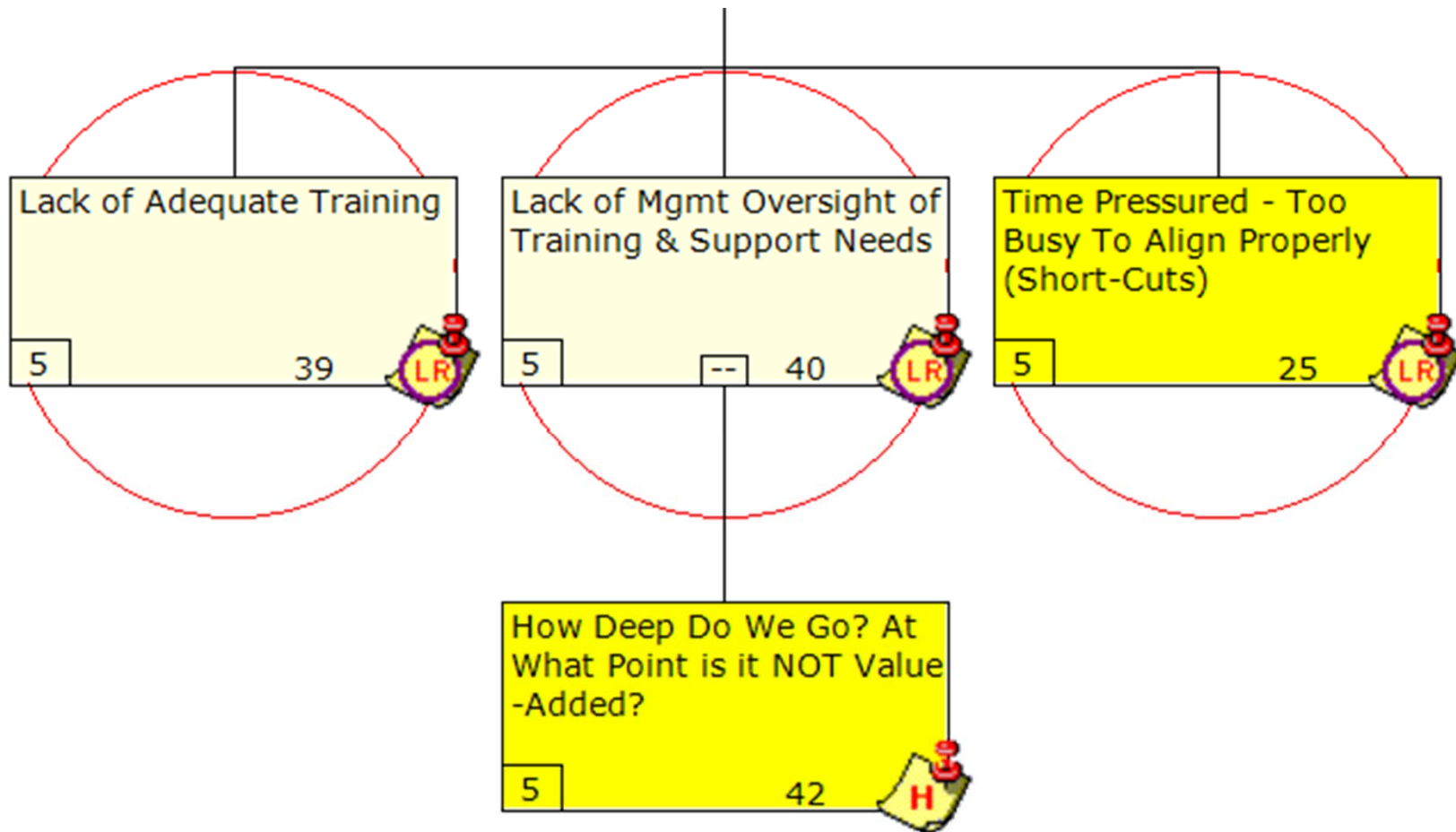
How Can?



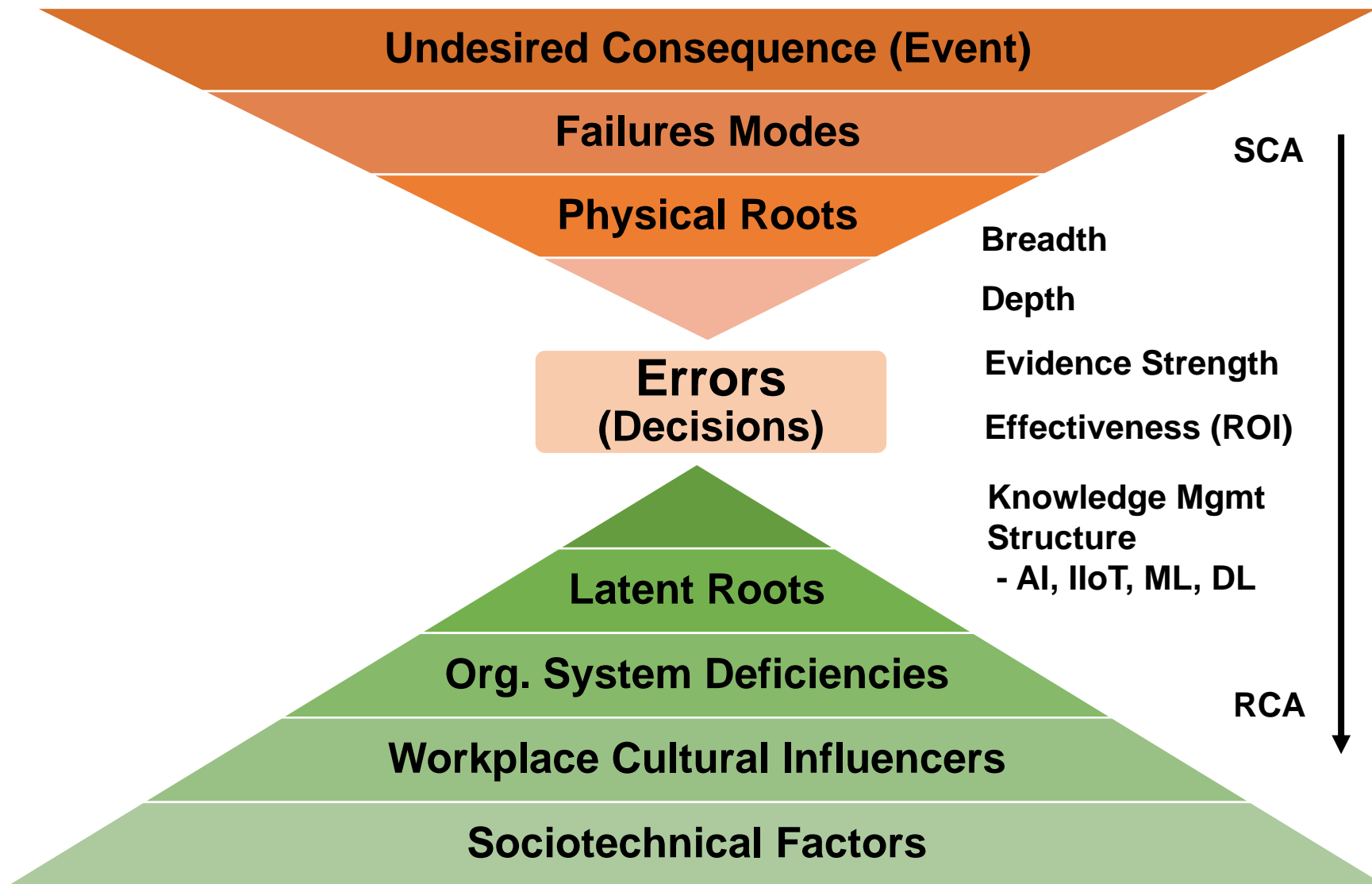








So What is the Difference Between RCA and SCA? ...It Depends!



Thanks for Your Time!

www.Reliability.com

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